

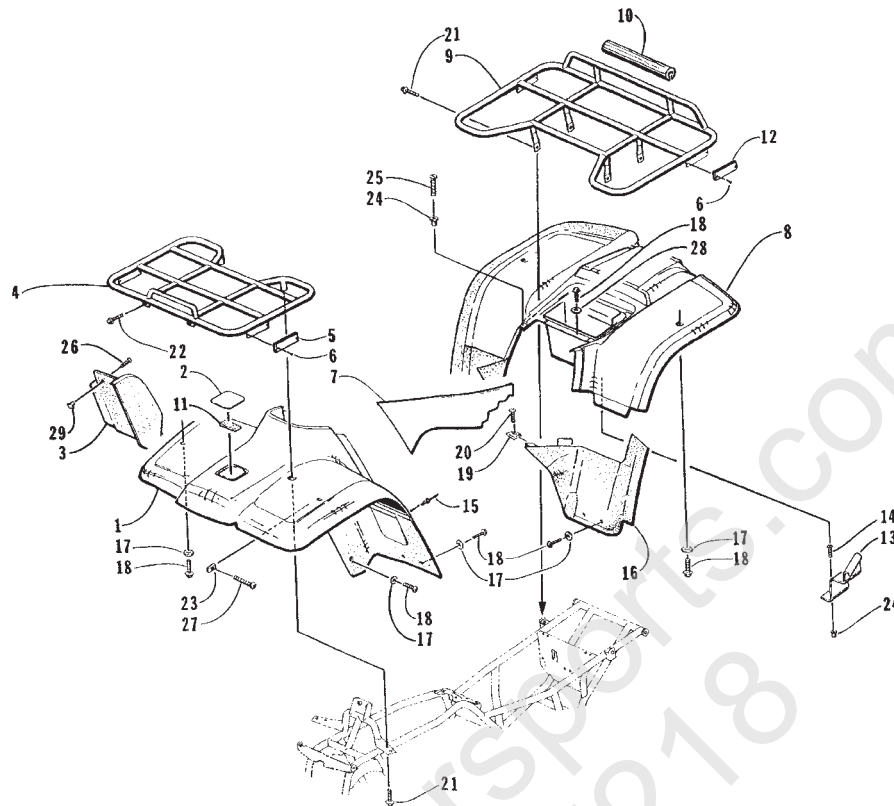
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ATV 400 2x4

(Model No. 98A2E-AP)

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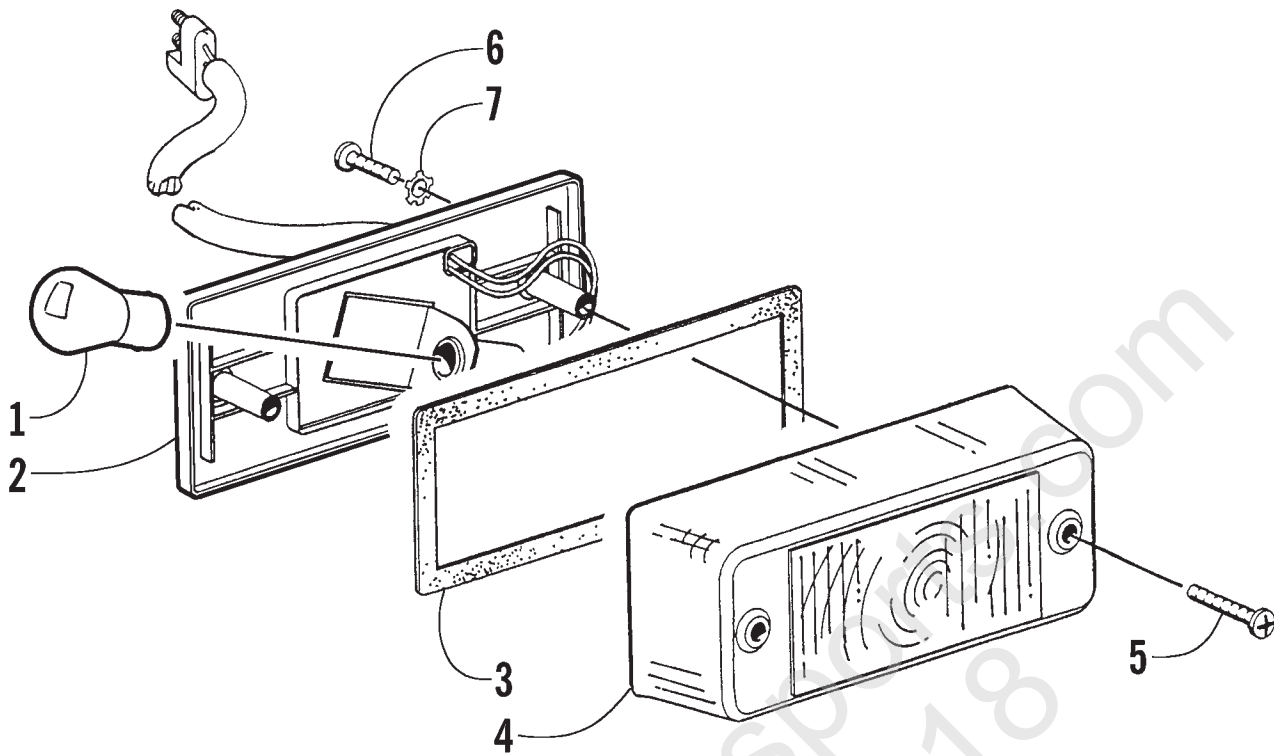
NOTE: The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use Arctic Cat Service Manuals.
Underlined part numbers are new for the 1998 model year.



BODY PANEL ASSEMBLY

0733-780

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>0506-266</u>	1	Panel, Fender - Front	15	0423-046	8	Rivet, Plastic
2	<u>0506-265</u>	1	Cover, Access	16	0406-084	1	Fender Extension - Rear Right
3	<u>0406-140</u>	1	Flare - Front Right	0406-085	1	Fender Extension - Rear Left	
	<u>0406-141</u>	1	Flare - Front Left	17	0423-010	16	Washer, Body
4	<u>0506-191</u>	1	Rack - Front	18	8474-616	17	Screw, Machine
5	0606-526	2	Reflector - Yellow	19	0423-060	2	Clip, Tinerman
6	0623-269	8	Clip, Retaining	20	0623-309	2	Screw, Self-Tapping
7	<u>0506-268</u>	1	Panel, Side - Right	21	8409-020	6	Screw, Cap
	<u>0506-269</u>	1	Panel, Side - Left	22	8408-812	2	Screw, Cap
8	<u>0506-267</u>	1	Panel, Fender - Rear	23	0423-031	2	Nut, Speed
9	<u>0506-190</u>	1	Rack - Rear	24	0123-010	3	Nut, Expansion
10	0406-293	1	Wrap, Tube - Rear Rack	25	0423-068	2	Screw, Machine
11	0417-002	1	Foam, Access Panel	26	8477-610	4	Screw, Machine
12	0606-029	2	Reflector - Red	27	8477-616	2	Screw, Machine
13	<u>0406-297</u>	1	Plate, Heat - Rear Panel	28	0623-184	1	Washer
14	0123-549	1	Screw, Machine	29	0423-074	4	T-Nut

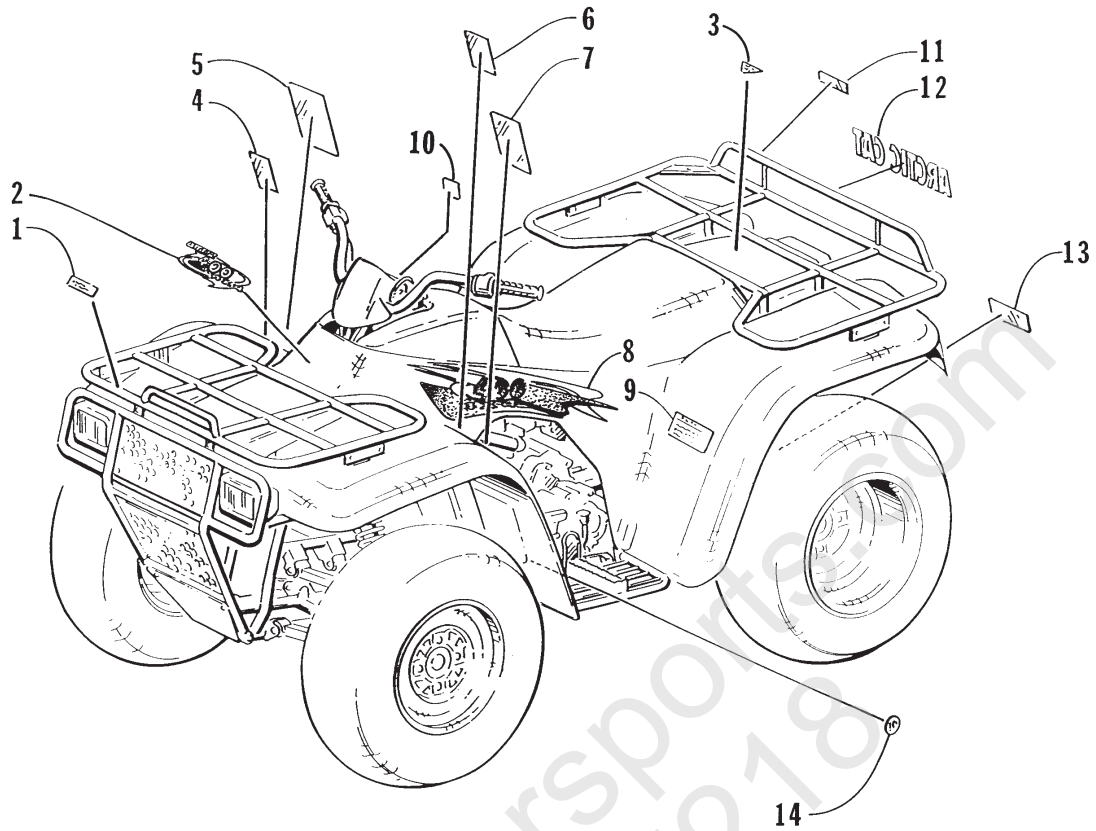


TAILLIGHT ASSEMBLY

(Complete Taillight Assembly p/n 0409-002)

0732-336

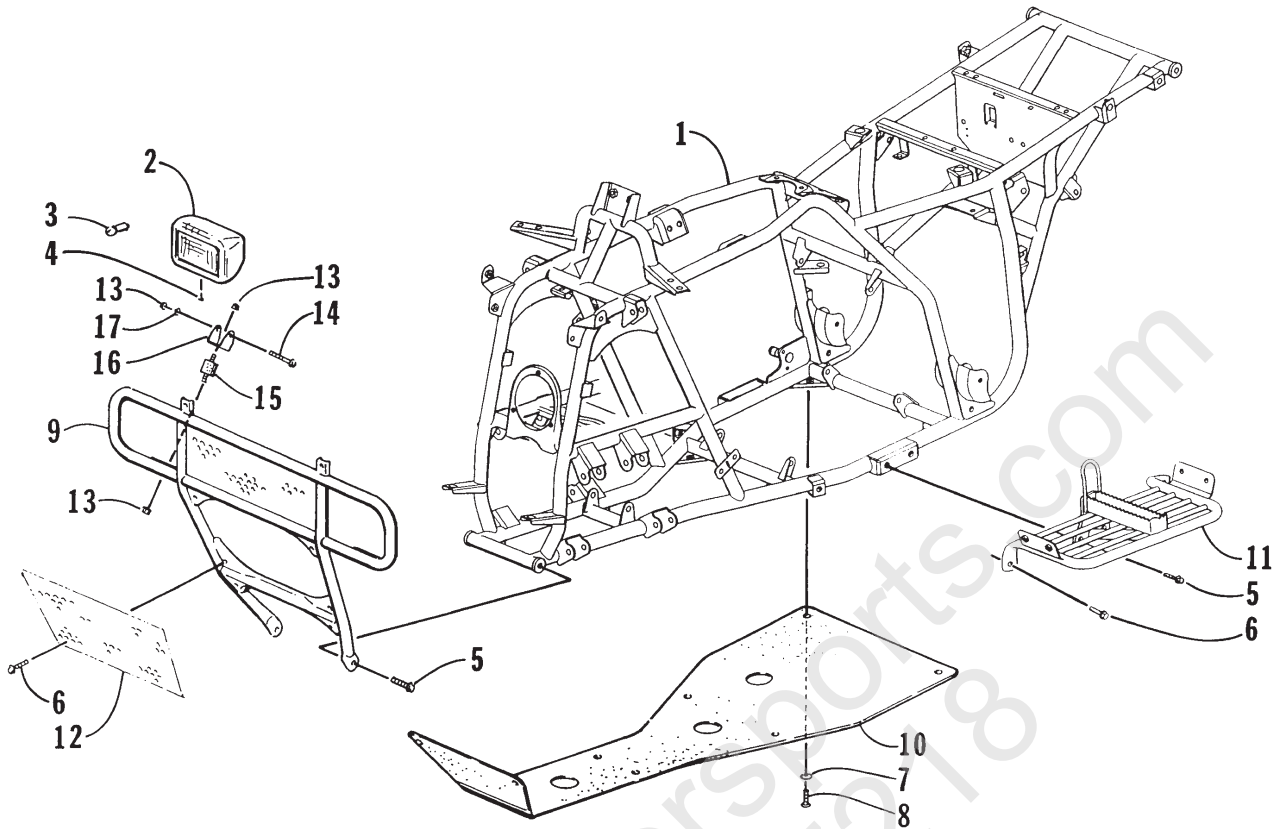
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0109-460	1	Bulb, Stop - Taillight	5	0409-010	2	Screw, Machine
2	0409-011	1	Taillight w/Socket Assembly	6	0623-301	2	Screw, Self-Tapping
3	0409-012	1	Gasket, Taillight	7	8053-212	2	Washer, Lock - External Tooth
4	0409-007	1	Lens, Taillight				



DECALS

0733-782

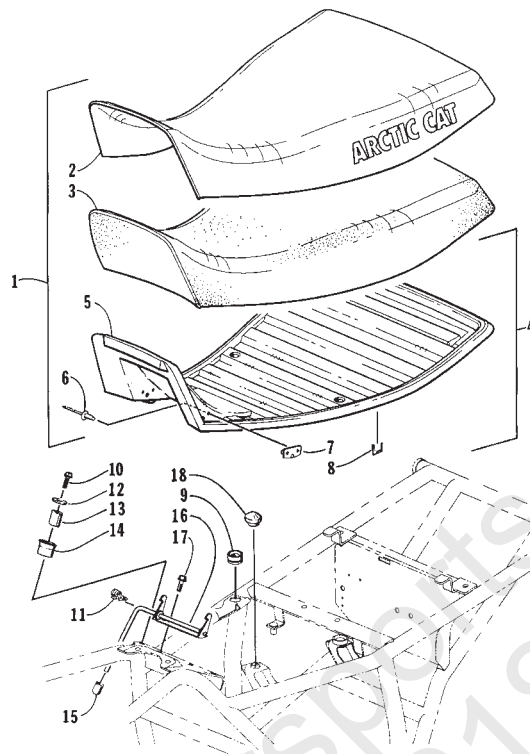
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0411-098	1	Decal, Warning - Front Rack Load	8	0411-118	1	Decal, Side Right
2	0411-117	1	Decal, Front		0411-119	1	Decal, Side Left
3	3611-002	1	Decal, "Made In U.S.A."	9	0411-123	1	Decal, Warning - Tire Pressure
4	0411-045	1	Decal, Warning - Turn	10	0411-127	1	Decal, Fuel Valve
5	0411-008	1	Decal, Warning Reverse/Pre-Ride	11	0411-099	1	Decal, Warning - Rear Rack Load
6	0411-040	1	Decal, Warning - Age	12	0411-043	1	Decal, "Arctic Cat"
7	0411-010	1	Decal, Warning - General	13	0411-013	1	Decal, Warning - Towing
				14	0411-003	1	Decal, Shift Pattern



FRAME AND RELATED PARTS

0733-783

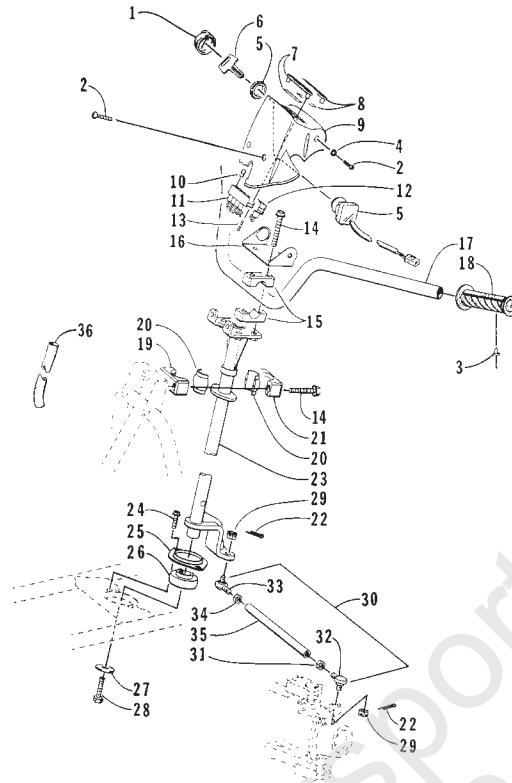
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0506-133	1	Frame, Main	10	0406-354	1	Panel, Belly
2	0409-001	2	Headlight Assembly (inc. 3-4)	11	0506-066	1	Footrest - Right
3	0409-005	2	• Bulb, Headlight		0506-067	1	Footrest - Left
4	0123-950	2	• Screw, Machine	12	0406-175	1	Screen, Bumper - Lower
5	8409-020	6	Screw, Cap	13	8424-802	6	Nut
6	8408-816	8	Screw, Cap	14	8408-850	2	Screw, Cap
7	0423-010	10	Washer, Shoulder	15	0406-262	2	Mount, Headlight
8	8474-616	10	Screw, Machine	16	0406-261	2	Yoke, Headlight
9	0506-192	1	Guard, Brush	17	8053-242	2	Washer, Lock



SEAT ASSEMBLY

0733-423 * Not a Service Part

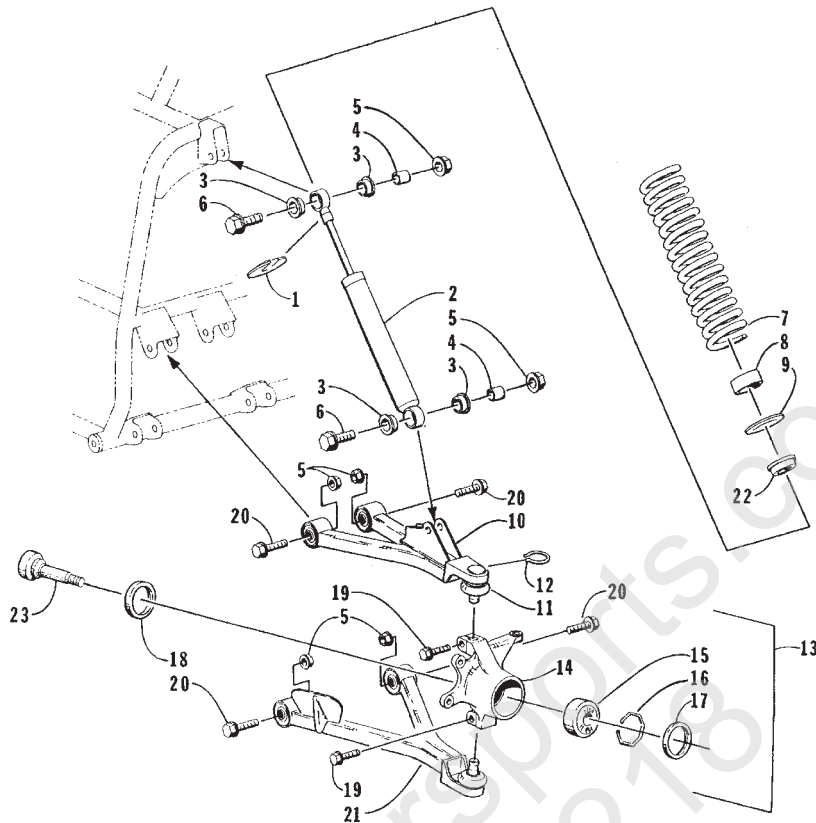
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	5990-069	1	Seat - Assembly (inc. 2-8)	10	8476-620	2	Screw, Cap
2	0506-054	1	● Cover, Seat	11	0406-235	1	Spring, Seat Latch
3	0506-056	1	● Foam, Seat	12	8050-217	2	Washer
4	0506-223	1	● Base, Seat - Assembly (inc. 5-7)	13	0406-199	2	Collar, Front Seat Base
5	*	1	● Base, Seat	14	0406-171	2	Bumper, Seat Base - Front
6	8061-628	4	● Rivet	15	0623-404	1	Cap, Protector
7	0506-147	2	● Pin, Seat Base - Front	16	0406-103	1	Latch, Seat - Assembly
8	0624-263	AR	● Staple	17	8477-616	2	Screw, Machine
9	0406-309	2	Grommet, Seat - Center	18	0406-270	2	Bumper, Seat Base - Center



STEERING ASSEMBLY

0733-776

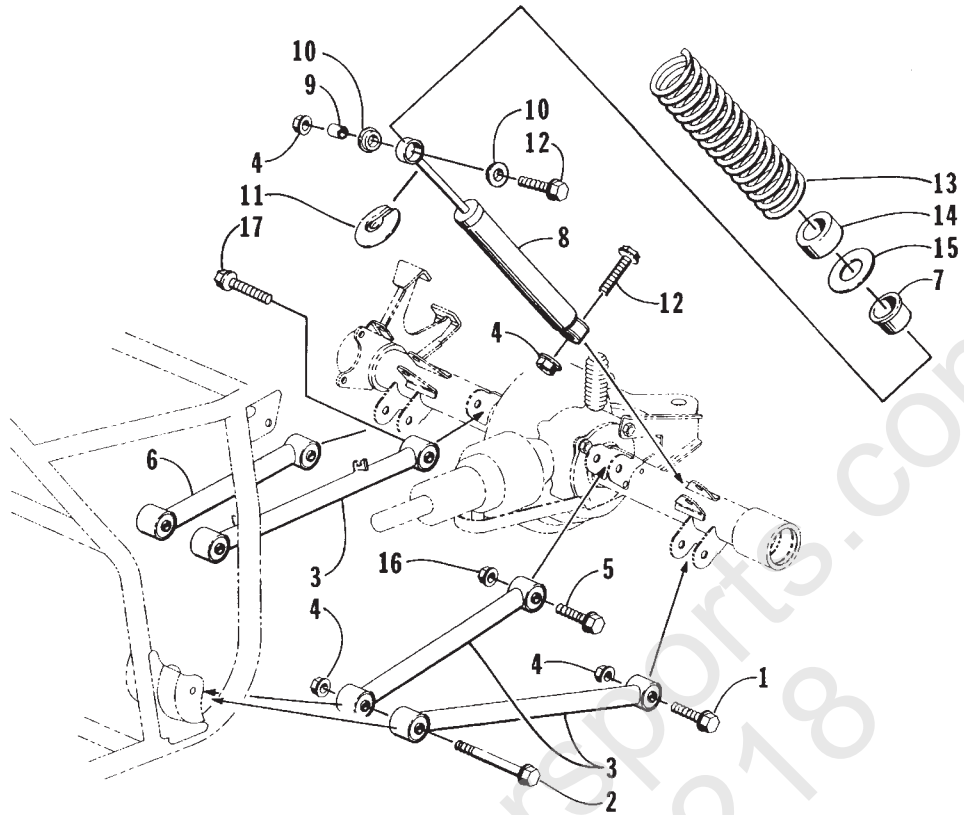
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0409-013	1	Cover, Key	19	0605-171	1	Housing, Bearing - Lower
2	8477-616	3	Screw, Machine	20	0405-020	2	Bearing, Steering Post
3	8060-428	2	Rivet	21	0605-147	1	Housing, Bearing - Upper
4	0423-052	1	Collar, Body	22	0623-175	4	Pin, Cotter
5	3409-003	1	Switch, Ignition - Assembly (inc. 6)	23	0505-012	1	Post, Steering
6	3409-007	1	• Key, Ignition - Blank (C Series)	24	8408-816	2	Screw, Cap
	3409-011	1	• Key, Ignition - Blank (D Series)	25	0602-233	1	Flange, Bearing
7	0420-011	1	Bezel/Lens, Warning - Assembly	26	0602-808	1	Bearing - w/Inverted Oil Seal
8	0420-012	1	Bezel/Lens, Shifting - Assembly	27	0423-073	1	Washer
9	0405-019	1	Instrument Pod	28	8409-020	1	Screw, Cap
10	0420-013	9	Bulb, Light Bar	29	8422-002	4	Nut, Hex Castle
11	0420-001	1	Light, Warning - Assembly	30	0505-021	1	Tie Rod, Assembly (inc. 31-35)
12	0420-004	1	Light, Shift Indicator - Assembly	31	8420-002	2	• Nut
13	0123-950	4	Screw, Self-Tapping	32	0405-040	2	• Ball Joint, Tie Rod - Right
14	8408-860	6	Screw, Cap	33	0405-041	2	• Ball Joint, Tie Rod - Left
15	0405-035	4	Cap, Steering Adjuster	34	0423-013	2	• Nut - Left
16	0506-139	1	Bracket, Key Switch	35	0405-032	2	• Tie Rod
17	0505-028	1	Tube, Handlebar	36	0423-067	1	Tube, Loom
18	0405-039	2	Grip, Handlebar				



FRONT SUSPENSION ASSEMBLY

0733-812

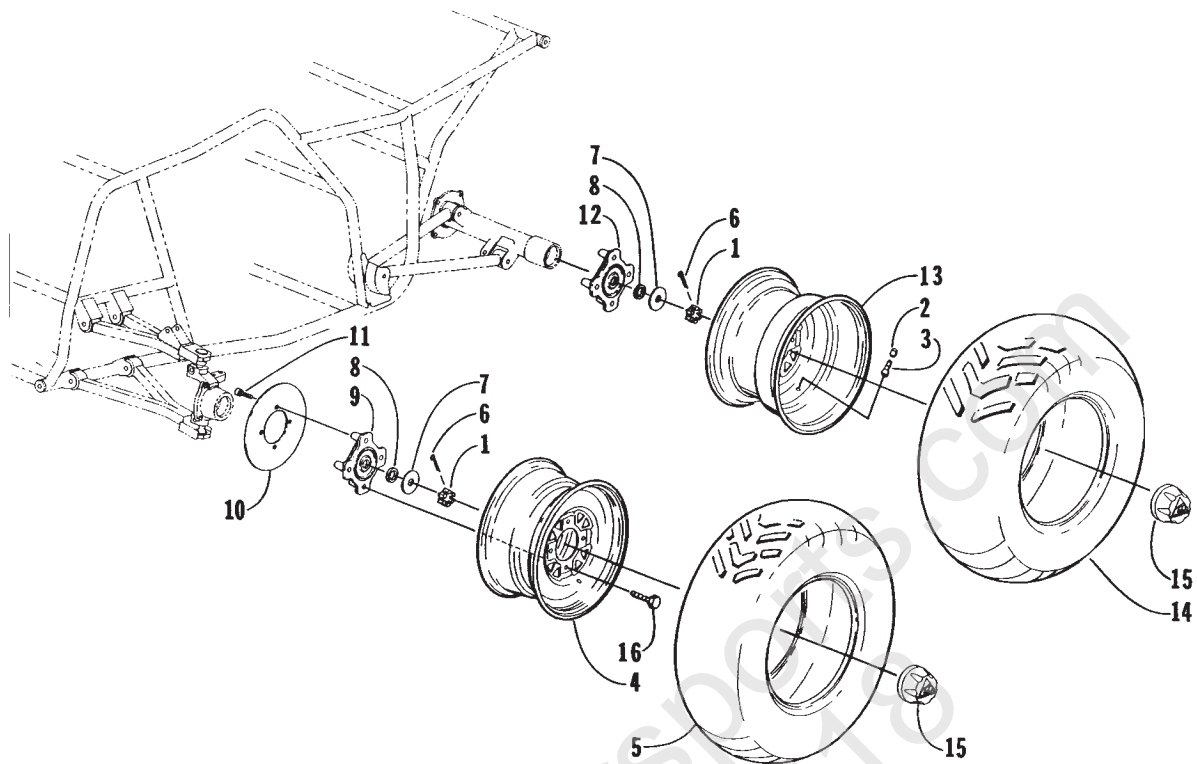
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0603-033	2	Retainer, Spring	13	0505-032	1	Knuckle - Assembly - Right (inc. 14 and one No. 15-18)
2	0403-034	2	Shock Absorber - Front (inc. 3-4)		0505-033	1	Knuckle - Assembly - Left (inc. 14 and one No. 15-18)
3	0604-310	8	• Bushing, Shock Absorber	14	0505-030	1	• Knuckle, Steering - Right
4	0403-028	4	• Sleeve, Shock		0505-031	1	• Knuckle, Steering - Left
5	8428-002	12	Nut, Lock	15	0402-085	2	• Bearing, Wheel Hub - Front
6	8409-040	4	Screw, Cap	16	0423-034	2	• Clip, Bearing
7	0403-002	2	Spring, Shock Absorber	17	0402-089	2	• Seal, Wheel Bearing - Front
8	0403-025	2	Collar, Spring	18	0402-069	2	• Seal, Wheel Bearing - Front
9	0403-013	2	Washer, Spring	19	8409-030	4	Screw, Cap
10	0503-026	1	A-Arm, Upper Right - Assembly (inc. one No. 11-12)	20	8409-060	8	Screw, Cap
	0503-027	1	A-Arm, Upper Left - Assembly (inc. one No. 11-12)	21	0503-007	2	A-Arm, Lower (inc. one No. 11-12)
11	0405-001	4	• Ball Joint - Front	22	0403-027	2	Retainer, Spring - Lower
12	0423-009	4	• Clip, Ball Joint	23	0402-183	2	Axle, Stub



REAR SUSPENSION ASSEMBLY

0733-399

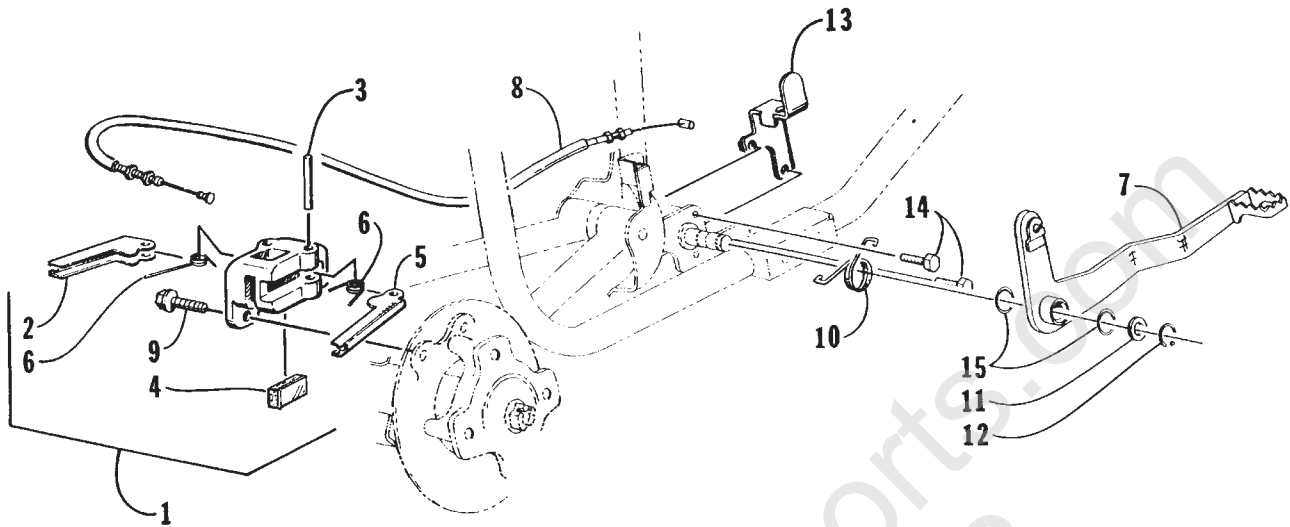
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	8409-060	2	Screw, Cap	9	0403-028	4	● Sleeve, Shock
2	8409-000	2	Screw, Cap	10	0604-310	8	● Bushing, Shock Absorber
3	0504-001	3	Arm, Swing	11	0603-033	2	Retainer, Spring
4	8428-002	8	Nut, Lock	12	8409-040	4	Screw, Cap
5	8409-055	1	Screw, Cap	13	0404-009	2	Spring, Shock Absorber
6	0504-005	1	Arm, Swing	14	0403-025	2	Collar, Spring
7	0403-027	2	Retainer, Spring - Lower	15	0403-013	2	Washer, Spring Adjustment
8	0404-008	2	Shock Absorber - Rear (inc. two No. 9 and four No. 10)	16	8422-002	1	Nut, Lock
				17	8409-065	1	Screw, Cap



WHEEL AND TIRE ASSEMBLY

0733-366

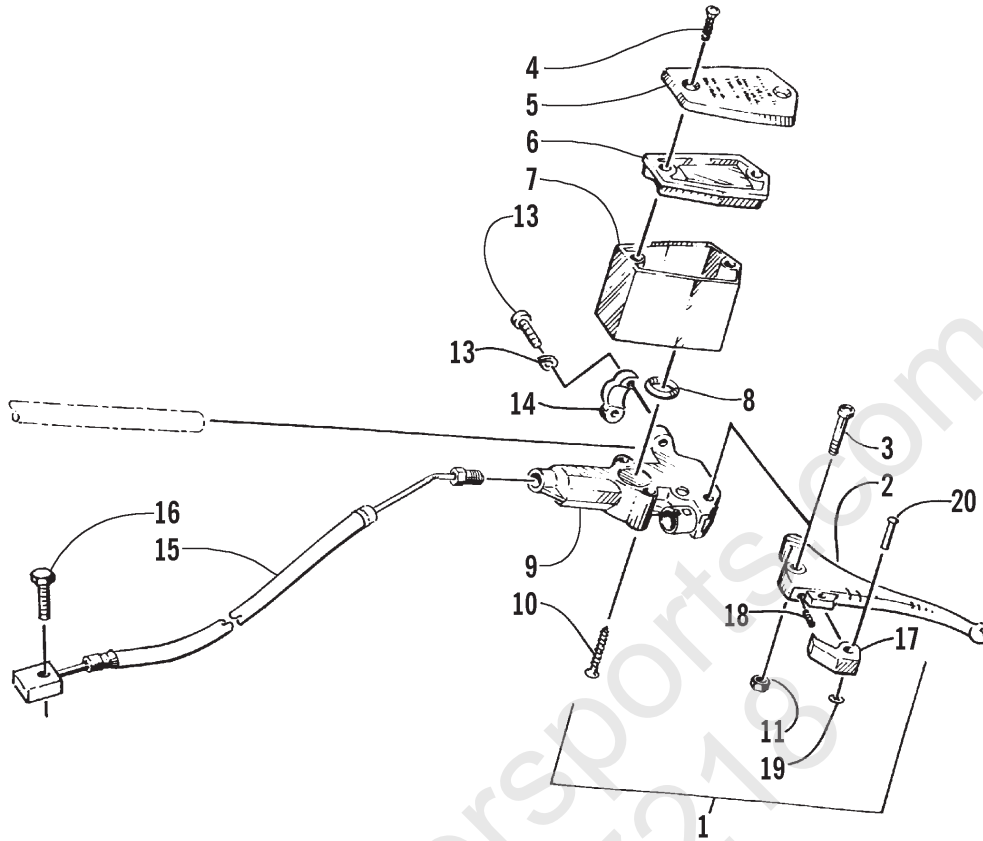
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3423-213	4	Nut, Hex	9	0502-040	2	Hub, Wheel - Front
2	0402-140	4	Cap, Valve Stem	10	0402-009	3	Disc, Brake
3	0402-064	4	Valve, Stem	11	0423-029	12	Screw, Machine
4	0402-215	2	Wheel - Front	12	0502-042	2	Hub, Wheel - Rear
5	0402-176	2	Tire - Front	13	0402-224	2	Wheel - Rear
6	0123-458	4	Pin, Cotter	14	0402-153	2	Tire - Rear
7	0423-080	4	Washer	15	0403-035	4	Cap, Wheel - Center
8	0402-181	4	Seal, Hub	16	8409-020	16	Screw, Cap



MECHANICAL BRAKE ASSEMBLY

0733-403

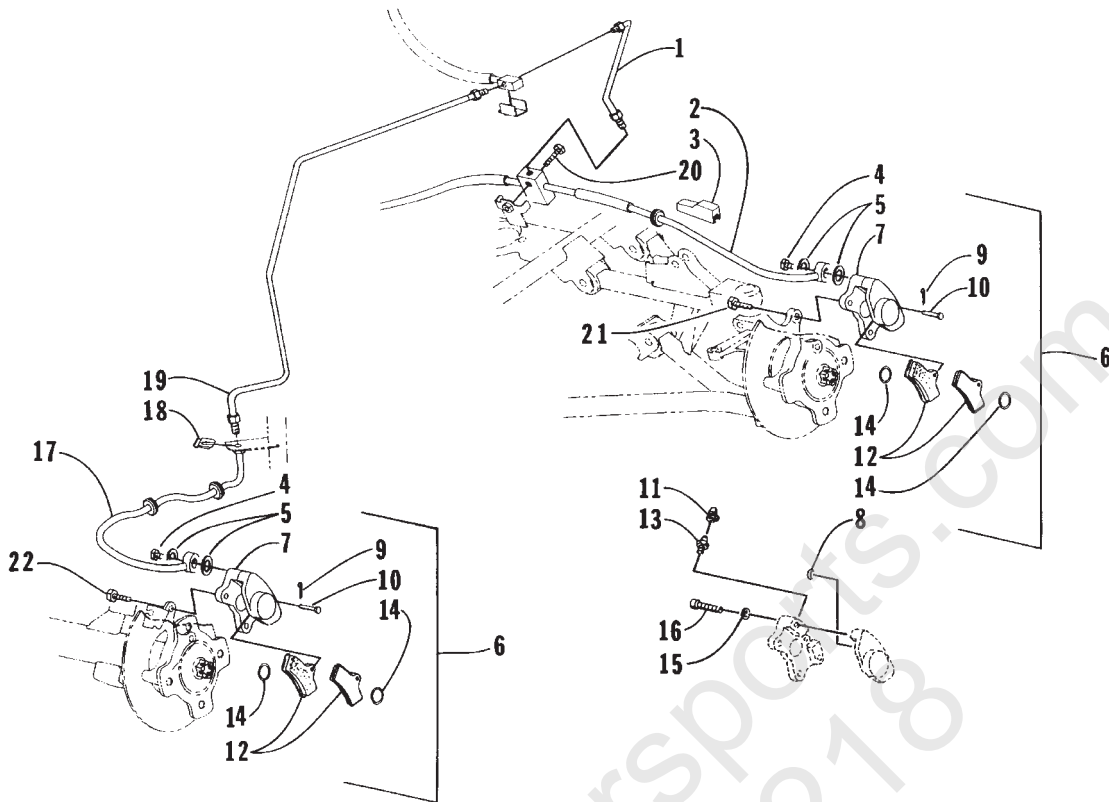
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>0502-048</u>	1	Mechanical Brake Assembly (inc. 2-6)	9	8408-820	2	Screw, Cap
2	<u>0402-206</u>	1	• Arm, Inner	10	0402-161	1	Spring, Foot Brake
3	<u>0402-208</u>	2	• Pin, Arm	11	0423-027	1	Washer, Brake Lever
4	<u>0402-210</u>	2	• Pad, Mechanical Brake	12	0623-237	1	Ring, Snap
5	<u>0402-207</u>	1	• Arm, Outer	13	<u>0502-056</u>	1	Bracket, Brake Switch
6	<u>0402-209</u>	2	• Spring, Arm	14	8476-616	2	Screw, Cap
7	0502-024	1	Lever, Foot Brake	15	0670-183	2	O-Ring
8	<u>0487-006</u>	1	Cable, Brake - Rear				



HYDRAULIC BRAKE CONTROL ASSEMBLY

0733-434 *Not a Service Part

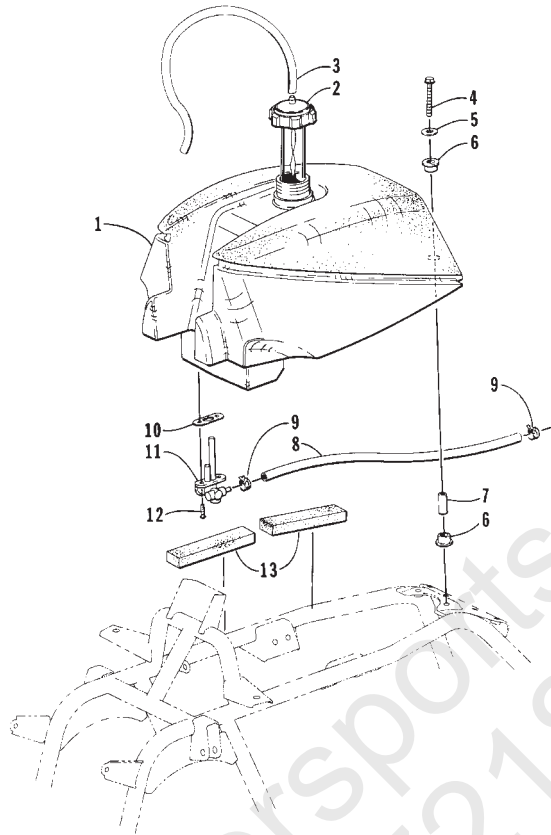
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0502-061	1	Brake, Lever - Assembly (inc. 2-14 and 17-20)	11	0623-056	1	• Nut, Lock
2	0402-242	1	• Lever, Brake	12	8052-212	2	• Washer, Lock
3	0623-430	1	• Bolt, Lever Mounting	13	0623-629	2	• Screw, Clamp
4	0623-506	2	• Screw, Cover - Master Cylinder	14	0602-907	1	• Clamp
5	0602-742	1	• Cover, Master Cylinder	15	0402-050	1	Hose, Master Cylinder
6	0602-741	1	• Gasket, Cover - Master Cylinder	16	8476-625	1	Screw, Cap
7	0602-740	1	• Reservoir, Hydraulic Brake	17	0402-240	1	Wedge, Parking Brake
8	0602-587	1	• O-Ring, Reservoir	18	0402-245	1	Spring
9	*	1	• Master Cylinder	19	0423-090	1	Nut, Press
10	0623-432	2	• Screw, Reservoir Mount	20	0402-246	1	Pin



HYDRAULIC BRAKE ASSEMBLY

0732-339 * Not a Service Part

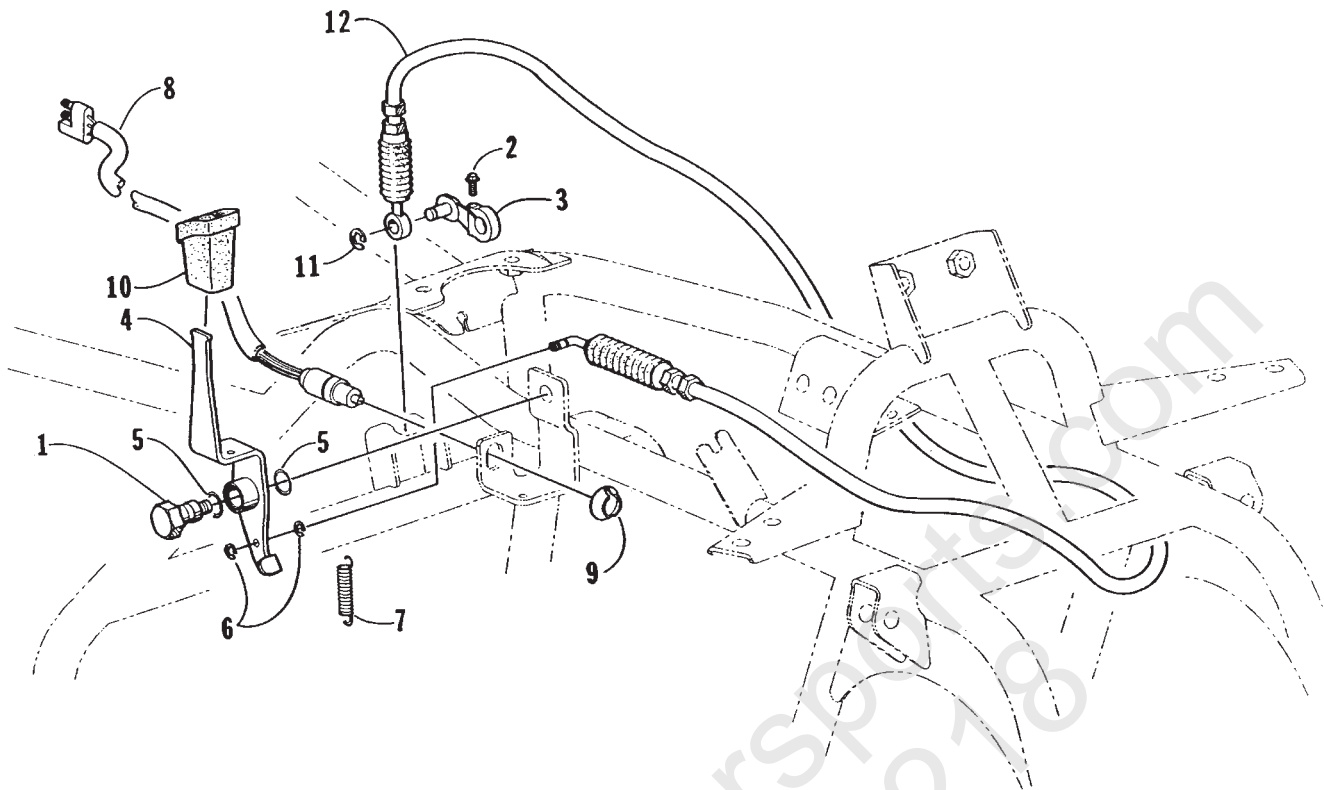
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0402-053	1	Tube, Brake Line - Front	11	0402-143	3	• Cap, Bleeder Valve
2	0402-051	1	Hose, Brake - Front	12	0402-096	6	• Pad, Hydraulic Brake
3	0402-073	2	Block, Mounting	13	0402-167	3	• Valve, Bleeder
4	0423-038	3	Bolt, Oil	14	0402-141	6	• O-Ring, Hydraulic Brake Caliper
5	0423-039	6	Washer, Crush	15	0402-165	6	• Washer
6	0402-010	1	Caliper, Brake - Right (inc. 7-13, and two No. 14-16)	16	0402-166	6	• Screw, Socket Head
	0402-011	2	Caliper, Brake - Left (inc. 7-13, and two No. 14-16)	17	0402-184	1	Hose, Brake - Rear
7	*	3	• Housing, Caliper	18	0402-115	1	Clip, Brake Line
8	0402-164	3	• O-Ring	19	0402-054	1	Tube, Brake Line - Rear
9	0117-868	3	• Pin, Cotter	20	8476-625	1	Screw, Cap
10	0402-142	3	• Pin, Hydraulic Brake Caliper	21	8408-825	4	Screw, Cap
				22	8408-820	2	Screw, Cap



FUEL TANK ASSEMBLY

0732-346 * Not a Service Part

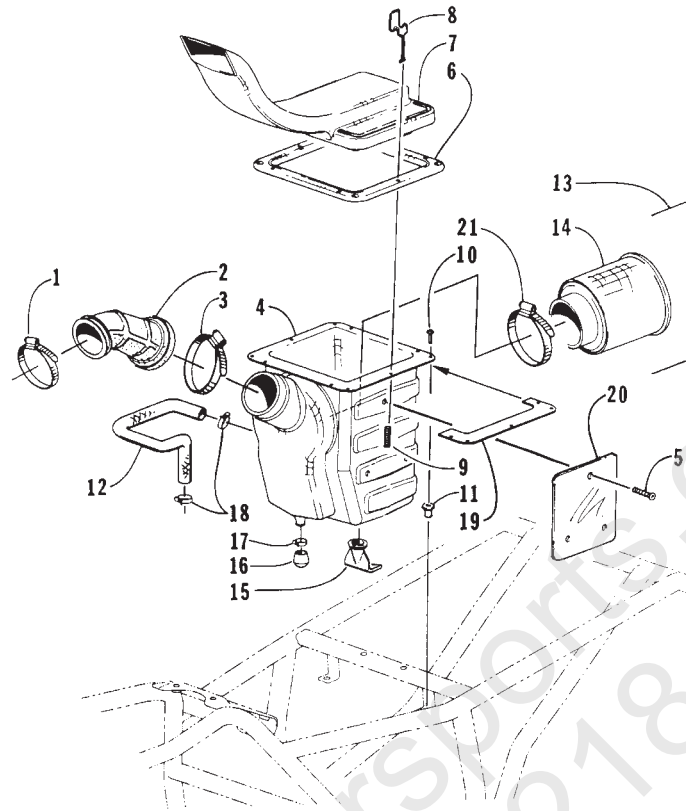
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0570-018	1	Tank, Fuel (inc. 2-3 and 8-12)	8	0610-007	AR	Line, Fuel
2	0470-315	1	● Cap, Fuel Tank (inc. 3)	9	0423-048	2	Clamp, Hose - Spring
3	0470-316	AR	● ● Line, Fuel Cap Vent	10	*	1	Gasket, Fuel
4	8476-650	2	Screw, Cap	11	0470-344	1	Valve, Shut-Off (inc. 10)
5	0623-184	2	Washer	12	8471-616	2	Screw, Cap
6	0406-169	4	Bushing, Fuel Tank Mount	13	0417-001	4	Pad, Fuel Tank
7	0406-170	2	Collar, Fuel Tank Mount				



REVERSE SHIFT LEVER ASSEMBLY

0733-405

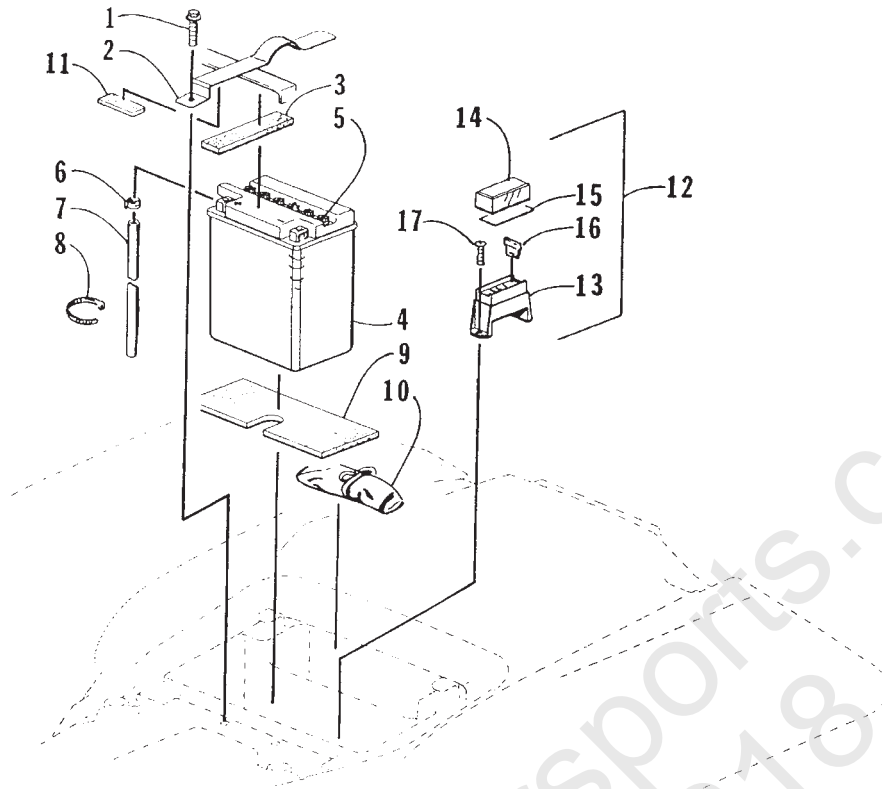
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0402-239	1	Axle, Reverse Shift	7	0402-136	1	Spring, Reverse Lever
2	8476-616	1	Screw, Cap	8	0409-008	1	Reverse Switch
3	3446-055	1	Arm, Reverse Shift	9	0402-168	1	Retainer, Switch
4	0502-059	1	Lever, Reverse	10	0402-062	1	Knob, Reverse Shift Lever
5	0423-096	2	O-Ring	11	3423-168	1	E-Ring
6	0423-063	2	E-Ring	12	0487-003	1	Cable, Shift



AIR INTAKE ASSEMBLY

0733-406 * Not Illustrated

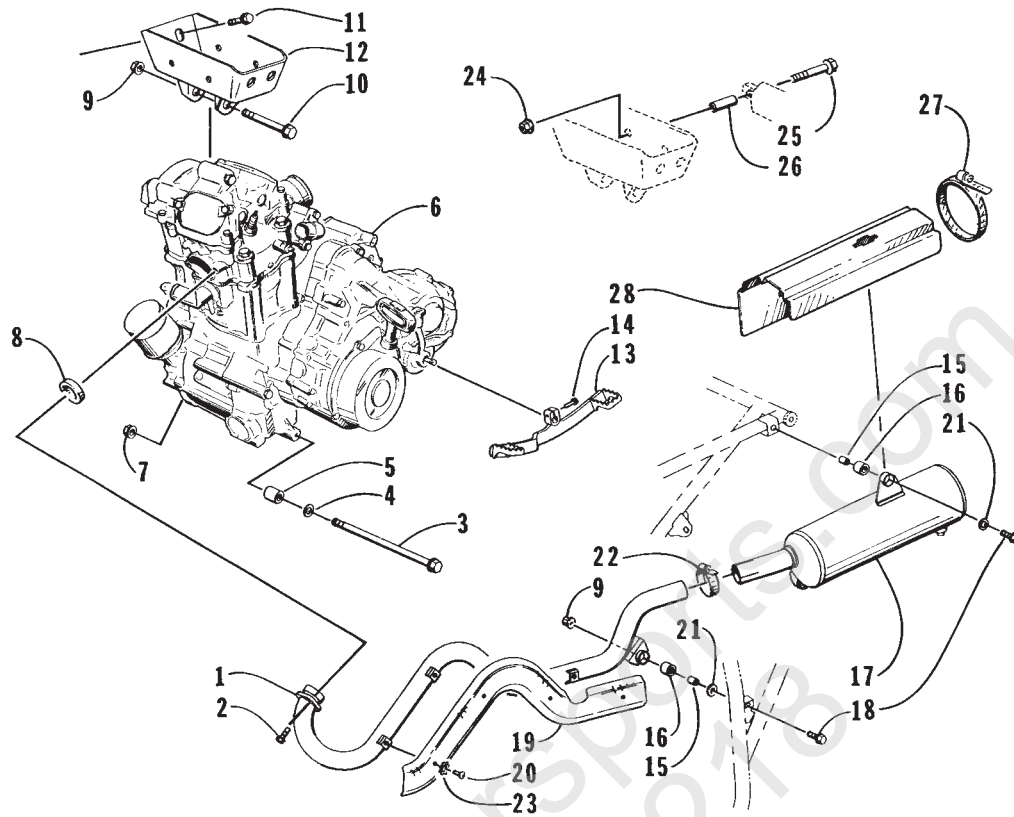
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0423-066	1	Clamp	12	0410-004	1	Hose, Crankcase Vent
2	0470-305	1	Boot, Air Cleaner	13	0470-322	1	Filter, Air Cleaner (inc. 14)
3	0423-018	1	Clamp	14	0470-332	1	• Sleeve, Filter
4	0470-337	1	Housing, Air Cleaner	15	0470-309	1	Valve, Air Cleaner
5	0623-301	3	Screw, Self-Tapping	16	1673-272	1	Cap, Fitting - Air Cleaner
6	0470-343	1	Gasket, Air Cleaner	17	0423-047	1	Clamp, Hose
7	0470-342	1	Snorkel, Air Cleaner	18	0423-045	2	Clamp, Hose - Spring
8	0470-307	4	Clamp, Air Cleaner	19	0470-351	2	Support, Air Cleaner Flange
9	0423-037	4	Spring, Air Cleaner	20	0406-356	1	Plate, Heat - Air Intake
10	0623-121	4	Screw, Machine	21	0423-082	1	Clamp, Air Cleaner
11	0123-010	4	Nut, Expansion	22	0406-297	1	Plate, Heat *



BATTERY ASSEMBLY

0733-813 * Not a Service Part

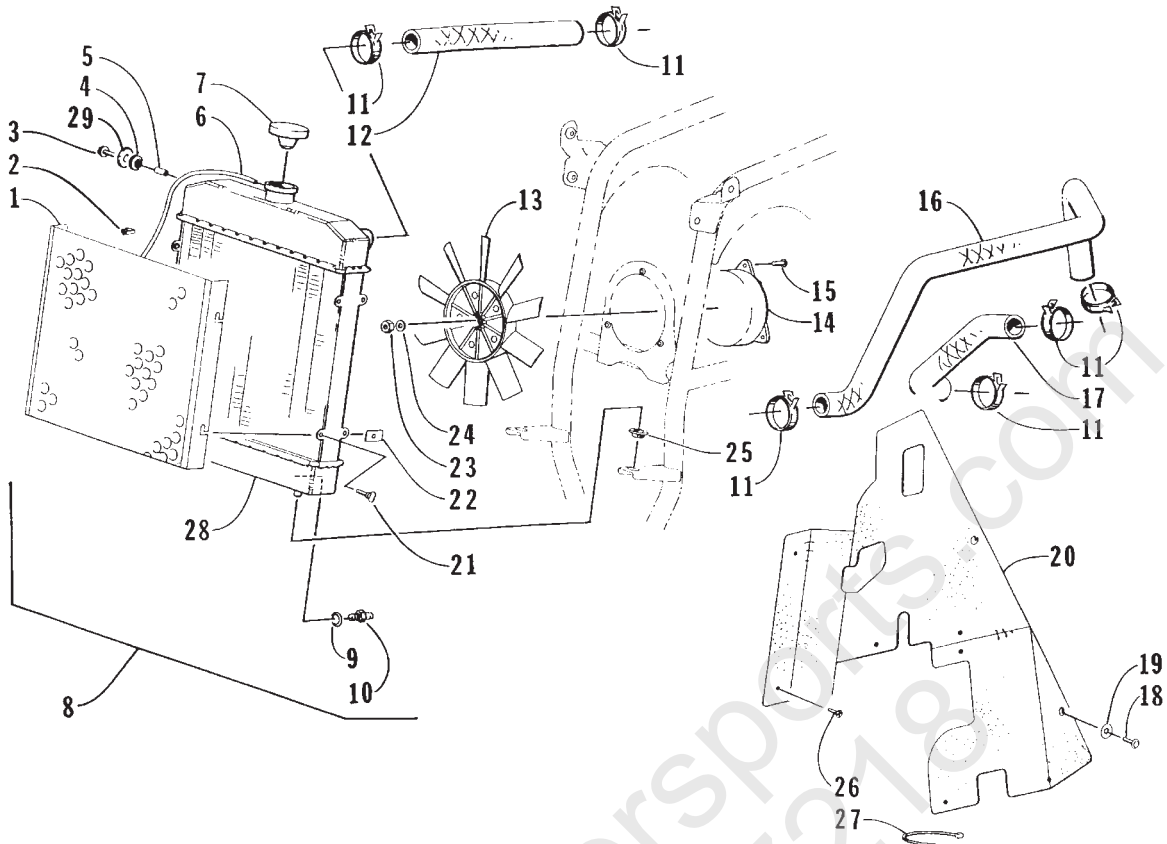
Ref. Part No.	Qty.	Description	Ref. Part No.	Qty.	Description		
1	8476-616	1	Screw, Cap	10	0444-001	1	Kit, Tool
2	0506-178	1	Strap, Battery - w/Pads (inc. 3 and 11)	11	0406-288	1	Pad, Batter - Upper Front
3	0406-289	2	● Pad, Battery - Upper Rear	12	0530-001	1	Fuse Box - Assembly (inc. 13-16)
4	0445-005	1	Battery - Assembly (inc. 5-7)	13	*	1	● Block, Fuse
5	0645-045	6	● Cap, Battery	14	*	1	● Lid, Fuse Block
6	0645-152	1	● Clamp, Hose	15	0411-042	1	● Decal, Fuse Block
7	0645-263	1	● Hose, Battery Vent	16	0630-057	3	● Fuse, 10 AMP
8	0123-788	AR	Tie, Cable		0630-058	2	● Fuse, 15 AMP
9	0406-227	1	Pad, Battery - Lower	17	0623-301	2	Screw, Self-Tapping



ENGINE AND EXHAUST

0733-371

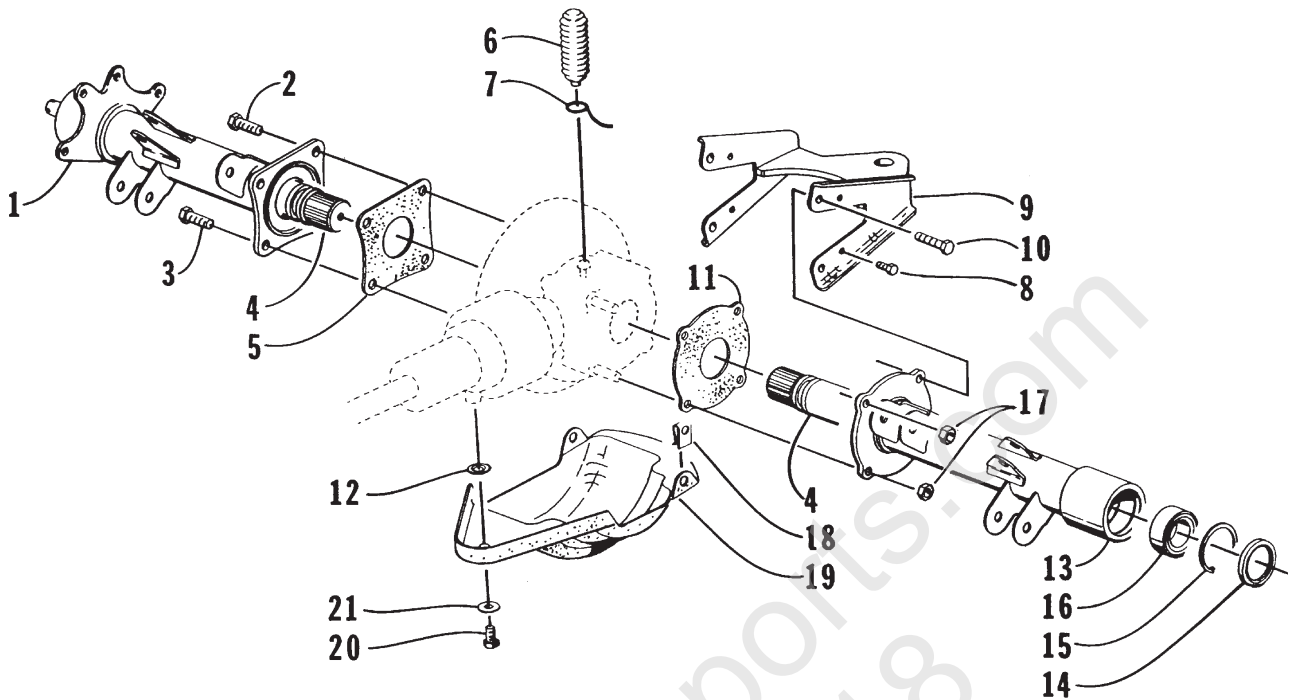
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0512-001	1	Pipe, Exhaust	15	0412-003	3	Spacer, Exhaust
2	8408-820	2	Screw, Cap	16	0412-004	3	Bushing, Rubber
3	3423-003	2	Screw, Cap	17	0412-005	1	Muffler
4	0423-050	2	Washer, Engine	18	8408-830	3	Screw, Cap
5	0423-042	1	Spacer, Engine	19	0406-224	1	Cover, Exhaust
6	0462-008	1	Engine	20	8477-610	4	Screw, Machine
7	8428-002	2	Nut, Lock	21	8050-252	3	Washer
8	0412-007	1	Seal, Exhaust	22	0214-015	1	Clamp
9	8424-802	2	Nut	23	8053-211	4	Washer, Star
10	8408-860	1	Screw, Cap	24	8424-602	2	Nut
11	8408-816	4	Screw, Cap	25	8476-640	2	Screw, Cap
12	0506-083	1	Bracket, Upper Engine	26	0107-630	2	Spacer
13	0502-016	1	Lever, Shift	27	0423-079	2	Clamp, Hose
14	8476-620	1	Screw, Cap	28	0406-298	1	Plate, Heat - Muffler



COOLING ASSEMBLY

0733-422

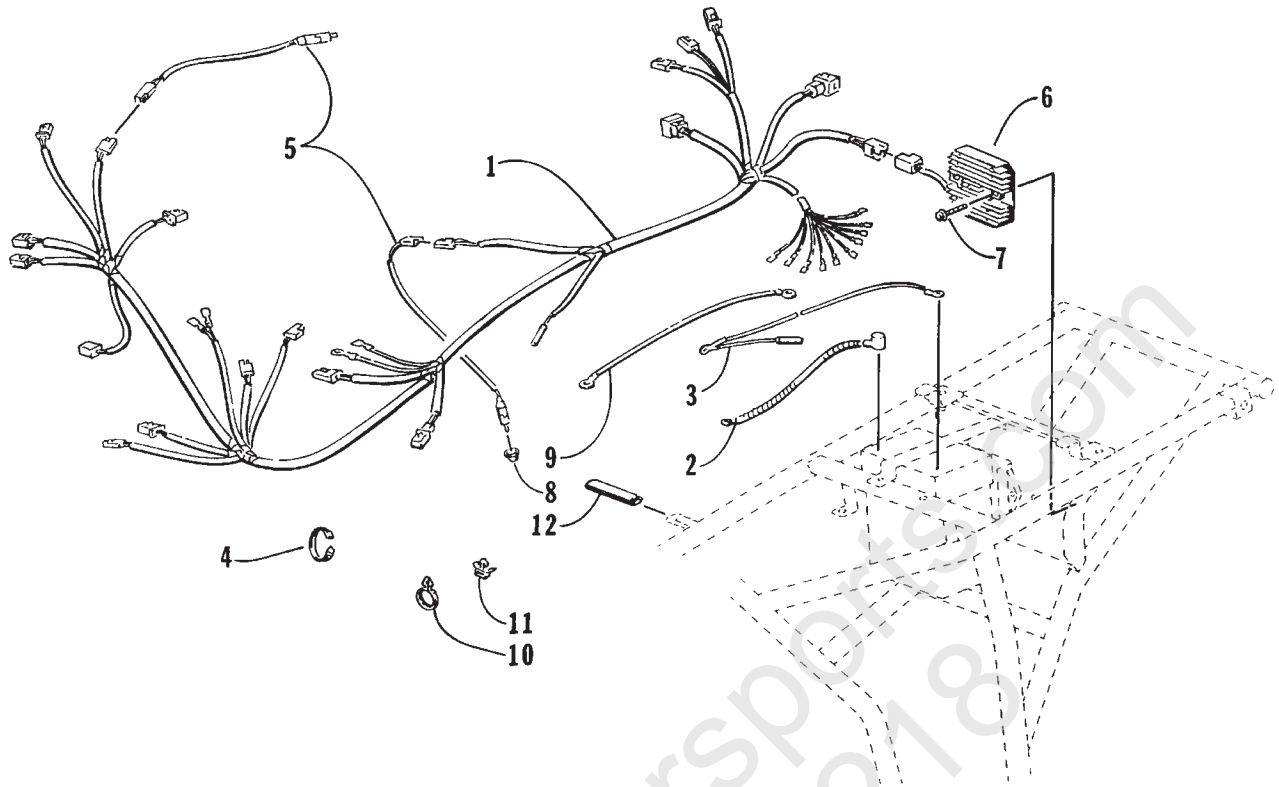
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0413-007	1	Screen, Radiator	15	8474-516	3	Screw, Machine
2	3002-964	2	Clamp, Wire	16	0410-001	1	Hose, Coolant - Lower
3	8476-620	2	Screw, Cap	17	0410-003	1	Hose, Coolant - Crossover
4	0423-030	2	Grommet	18	8474-616	4	Screw, Machine
5	0423-036	2	Collar	19	0423-010	4	Washer, Shoulder
6	0610-016	AR	Hose - 25 ft	20	0406-200	2	Panel, Fender - Inner
7	0413-002	1	Cap, Radiator	21	0413-009	4	Screw, Thumb
8	0413-001	1	Radiator - Assembly (inc. 1, 4, 7, 9-10, 21, and 28)	22	0423-031	4	Nut, Speed
9	0423-062	1	• O-Ring	23	0423-056	1	Nut - Left
10	0430-010	1	• Switch, Temperature Sensor	24	8050-252	1	Washer
11	0423-070	6	Clamp, Hose	25	0423-028	2	Bushing, Stem
12	0410-002	1	Hose, Coolant - Upper	26	8477-616	4	Screw, Machine
13	0413-006	1	Blade, Fan	27	0123-788	8	Tie, Cable
14	0413-004	1	Motor, Fan	28	0413-008	1	N/A
				29	0623-184	2	Washer



REAR AXLE ASSEMBLY

0733-408

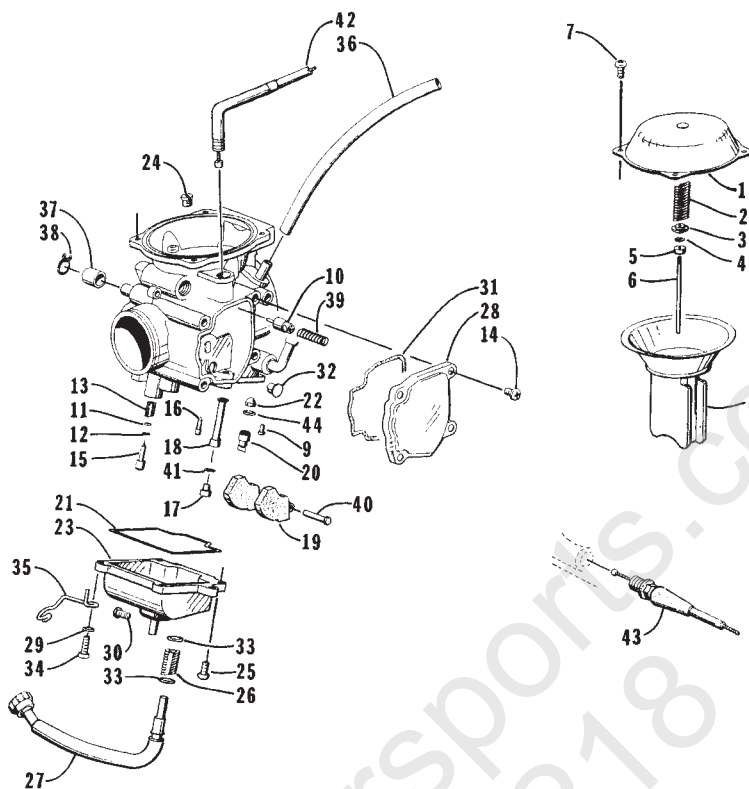
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0502-050	1	Housing, Axle - Rear Right	12	0423-010	1	Washer, Shoulder
2	8409-030	2	Screw, Cap	13	0502-005	1	Housing, Axle - Rear Left
3	8409-025	1	Screw, Cap	14	0402-068	2	Seal
4	0402-191	2	Axle - Rear	15	0423-033	2	C-Clip
5	0402-139	1	Gasket, Rear Axle - Right	16	0402-003	2	Bearing, Wheel Hub - Rear
6	0402-147	1	Bladder, Case	17	8424-802	2	Nut
7	0123-811	1	Tie, Cable	18	0423-031	2	Nut, Speed
8	8476-616	2	Screw, Cap	19	0406-097	1	Panel, Gear Case - Rear
9	0506-135	1	Hitch, Trailer	20	8408-820	1	Screw, Cap
10	8408-840	2	Screw, Cap	21	8050-252	1	Washer
11	0402-138	1	Gasket, Rear Axle - Left				



WIRING HARNESS ASSEMBLY

0732-928

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0486-007	1	Harness, Main	7	8476-625	2	Screw, Cap
2	0445-003	1	Cable, Battery/Electric Start Relay	8	0402-168	1	Retainer, Switch
3	0445-002	1	Cable, Battery/Ground	9	0445-004	1	Cable, Battery/Electric Start
4	0123-903	AR	Tie, Cable	10	0423-075	3	Clip, Snap-In
5	0409-009	2	Switch, Brake - Assembly	11	0423-065	1	Base, Wire Tie
6	3430-016	1	Regulator, Voltage	12	0406-266	1	Tube, Loom

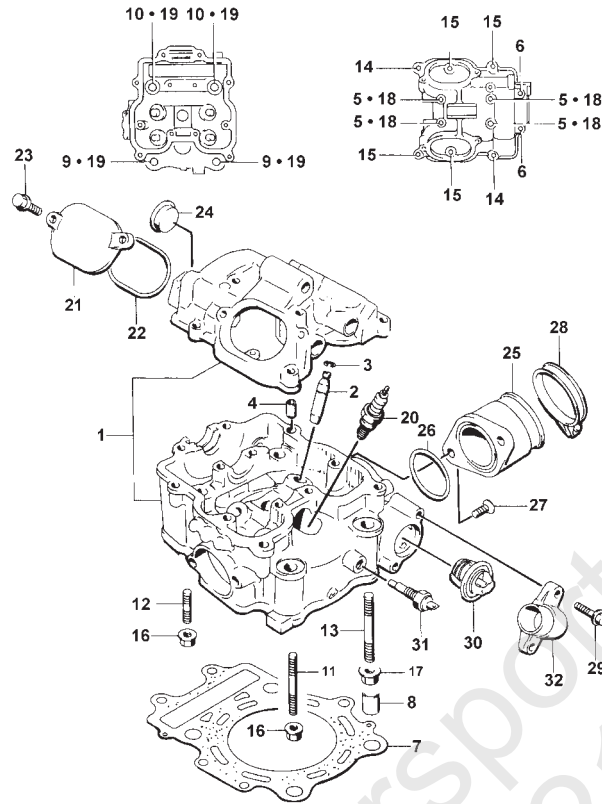


CARBURETOR

(Complete Assembly p/n 0470-352)

0733-937

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	4505-001	1	Cover Assembly	23	4505-023	1	Chamber, Float
2	4505-002	1	Spring	24	4505-086	1	Jet, Pilot - Air
3	4505-003	1	Ring	25	4505-025	3	Screw
4	6505-610	1	E-Ring	26	4505-026	1	Spring
5	6505-610	1	Ring	27	4505-027	1	Cable Adjust - Assembly
6	4505-020	1	Jet Needle 5D40-4	28	4505-028	1	Cover
7	6505-996	4	Screw	29	4505-029	1	Washer
8	4505-103	1	Diaphragm	30	4505-030	1	Screw
9	4505-009	1	Screw	31	4505-031	1	O-Ring
10	4505-010	1	Plunger Assembly	32	4505-032	1	Guide, Cable
11	4505-011	1	O-Ring	33	4505-033	2	Washer
12	4505-012	1	Washer	34	4505-042	1	Screw
13	4505-013	1	Spring	35	4505-034	1	Clip
14	4505-014	4	Screw	36	4505-035	2	Hose
15	4505-016	1	Screw, Pilot	37	4505-036	1	Cap
16	4505-059	1	Jet, Pilot 45	38	4505-037	1	Clip
17	4505-080	1	Jet, Main 150	39	4505-039	1	Spring
18	4505-100	1	Needle Jet O-2	40	6505-153	1	Pin
19	4505-021	1	Float Assembly	41	6505-006	1	Washer
20	4505-022	1	Seat, Valve 2.0 (With Needle)	42	0487-001	1	Cable, Throttle
21	4505-044	1	O-Ring, Bowl	43	0487-002	1	Cable, Choke
22	4505-045	1	Filter	44	6505-875	1	O-Ring

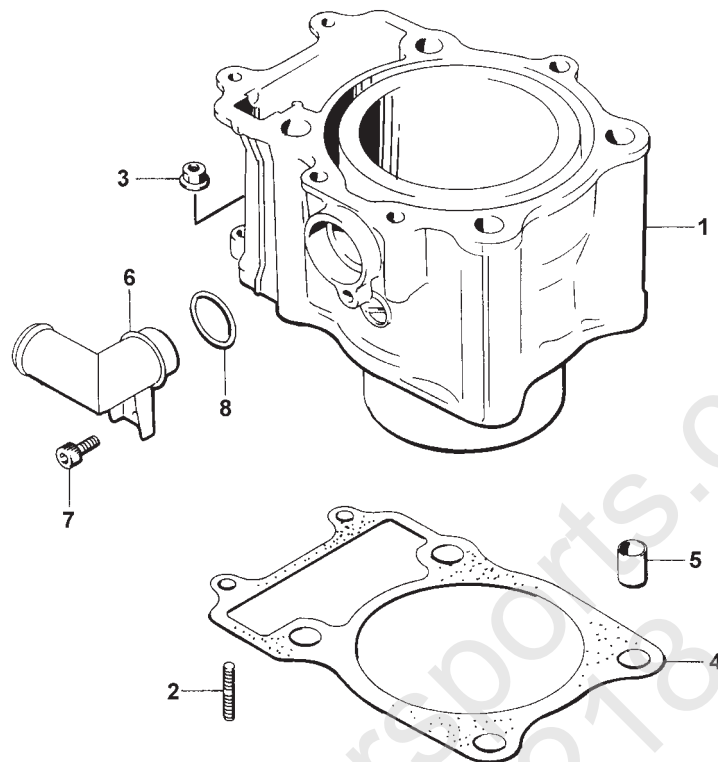


CYLINDER HEAD ASSEMBLY

(Complete Gasket Set p/n 3402-107)

0732-300 *Not Illustrated

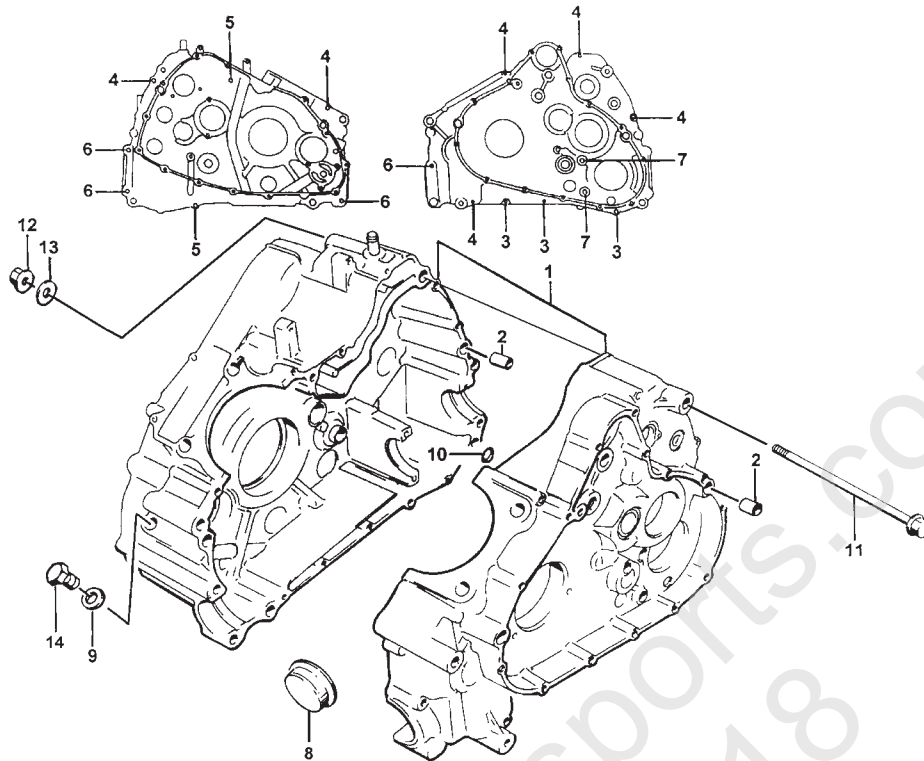
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-098	1	Head, Cylinder - Assembly (inc. 2-6)	18	3003-290	4	Gasket
2	3402-099	4	● Guide, Valve	19	3402-010	4	Gasket, Head Nut
3	3423-068	4	● Circlip	20	0217-705	1	Spark Plug (NGK CR8E)
4	3423-043	2	● Pin	21	3402-100	2	Cap, Inspection
5	3423-006	4	● Screw, Cap	22	3402-101	2	O-Ring
6	3008-376	2	● Screw, Cap	23	3004-341	4	Screw, Cap
7	3402-163	1	Gasket, Cylinder Head	24	3402-035	1	Plug, Cylinder Head
8	3423-088	2	Pin	25	3402-149	1	Pipe, Intake - Assembly (inc. 26)
9	3423-015	2	Screw, Cap	26	<u>3423-332</u>	1	● O-Ring
10	3423-016	2	Screw, Cap	27	3423-019	2	Screw, Cap
11	3423-089	2	Screw, Cylinder Head Stud	28	3402-086	1	Clamp
12	3423-087	2	Screw, Cylinder Head Stud	29	3004-341	2	Screw, Cap
13	3423-203	1	Bolt, Stud	30	3413-005	1	Thermostat
14	3423-007	2	Screw, Cap	31	<u>3430-038</u>	1	Switch, Water Temp - Assembly
15	3004-376	4	Screw, Cap	32	3413-004	1	Cover, Thermostat
16	3004-488	4	Nut	33	3402-048	1	Plug, Frost*
17	3004-326	1	Nut				



CYLINDER ASSEMBLY

0732-301

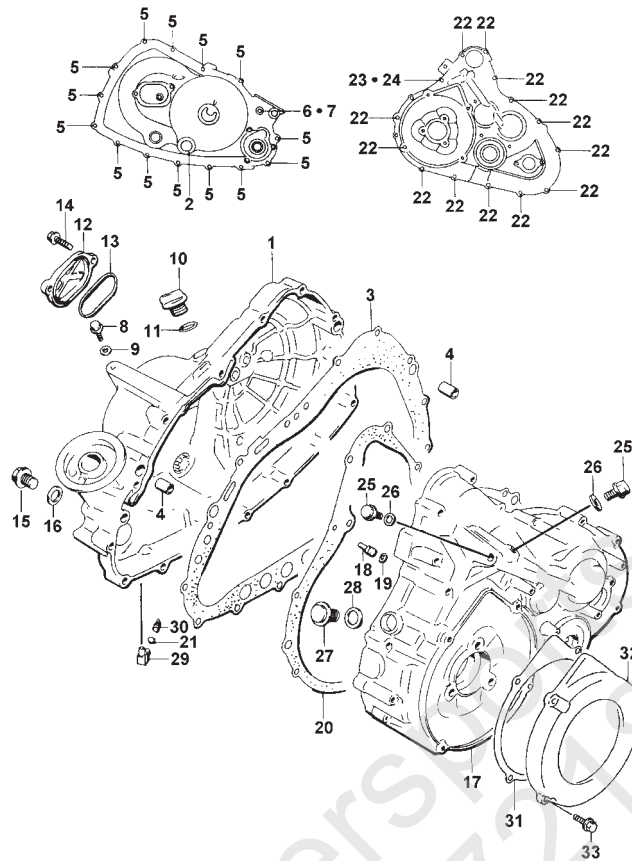
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-102	1	Cylinder	5	3423-088	2	Pin
2	3423-090	2	Bolt, Stud	6	3413-006	1	Union, Water Hose
3	3004-488	2	Nut	7	3423-121	1	Screw, Cap
4	3402-103	1	Gasket, Cylinder	8	3423-058	1	O-Ring



CRANKCASE ASSEMBLY

0732-935

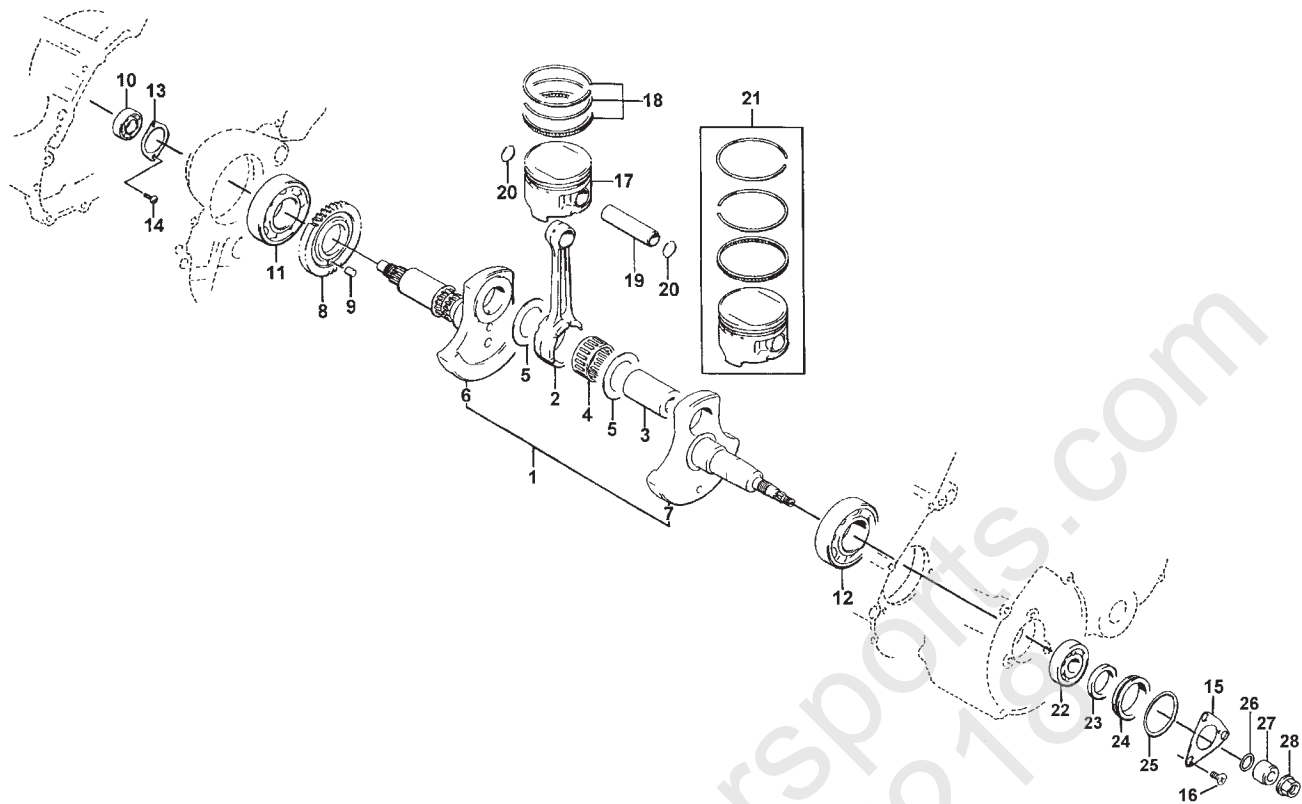
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-337	1	Crankcase Set (inc. 2-8)	8	3423-208	1	● Plug
2	3423-088	4	● Pin	9	3402-011	1	Gasket
3	3423-091	3	● Screw, Cap	10	3423-052	1	O-Ring
4	3423-092	6	● Screw, Cap	11	3423-009	3	Screw, Cap
5	3423-094	2	● Screw, Cap	12	3423-024	3	Nut
6	0693-303	4	● Screw, Cap	13	3004-278	3	Washer
7	3423-093	2	● Screw, Cap	14	3423-095	1	Plug, Oil Gallery



CRANKCASE COVER ASSEMBLY

0733-820

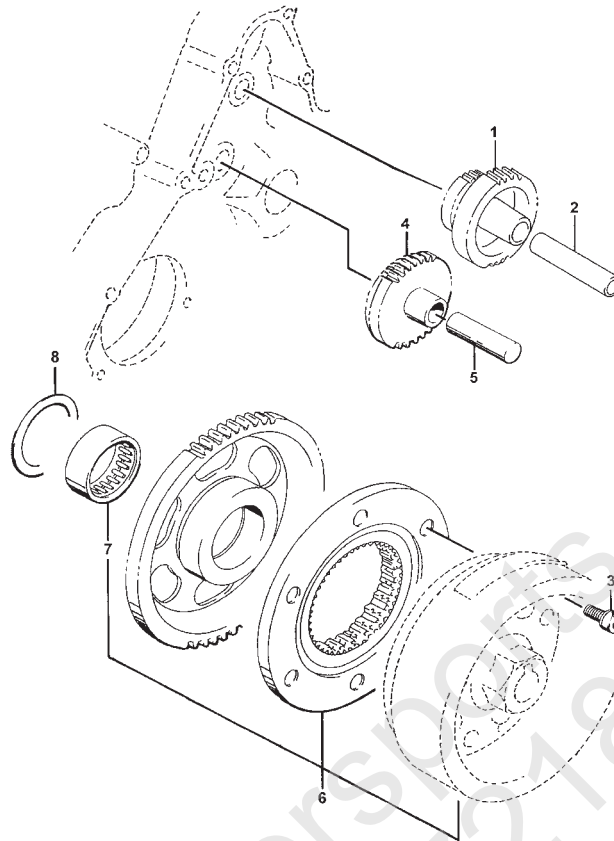
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-199	1	Cover, Clutch (inc. 2)	18	3402-097	1	● Jet, Oil Mission
2	3402-112	1	● Lens, Oil Inspection	19	3423-051	1	● O-Ring
3	3402-108	1	Gasket	20	3402-109	1	Gasket
4	3423-088	2	Pin	21	3423-120	1	Clip
5	0693-327	14	Screw, Cap	22	3423-098	13	Screw, Cap
6	3423-097	1	Screw, Cap	23	3423-092	1	Screw, Cap
7	3003-290	1	Gasket	24	3003-290	1	Gasket
8	3004-339	1	Plug, Oil Gallery	25	3004-705	2	Plug, Oil Gallery
9	3003-290	1	Gasket	26	3005-242	2	Gasket
10	3402-042	1	Cap, Engine Oil Filler	27	3402-041	1	Plug, Allen Head
11	3423-055	1	O-Ring	28	3402-013	1	Gasket
12	3402-100	1	Cap, Inspection	29	3413-009	1	Union, Water Drain
13	3402-101	1	O-Ring	30	3413-008	1	Hose
14	3423-096	2	Screw, Cap	31	3445-013	1	Gasket
15	3402-037	1	Plug, Oil Pressure	32	3402-338	1	Cover, Recoil
16	3402-012	1	Gasket	33	3004-756	4	Screw, Cap
17	3402-106	1	Cover Set, Transfer (inc. 18-19)				



CRANKSHAFT ASSEMBLY

0733-821 * Not a Service Part

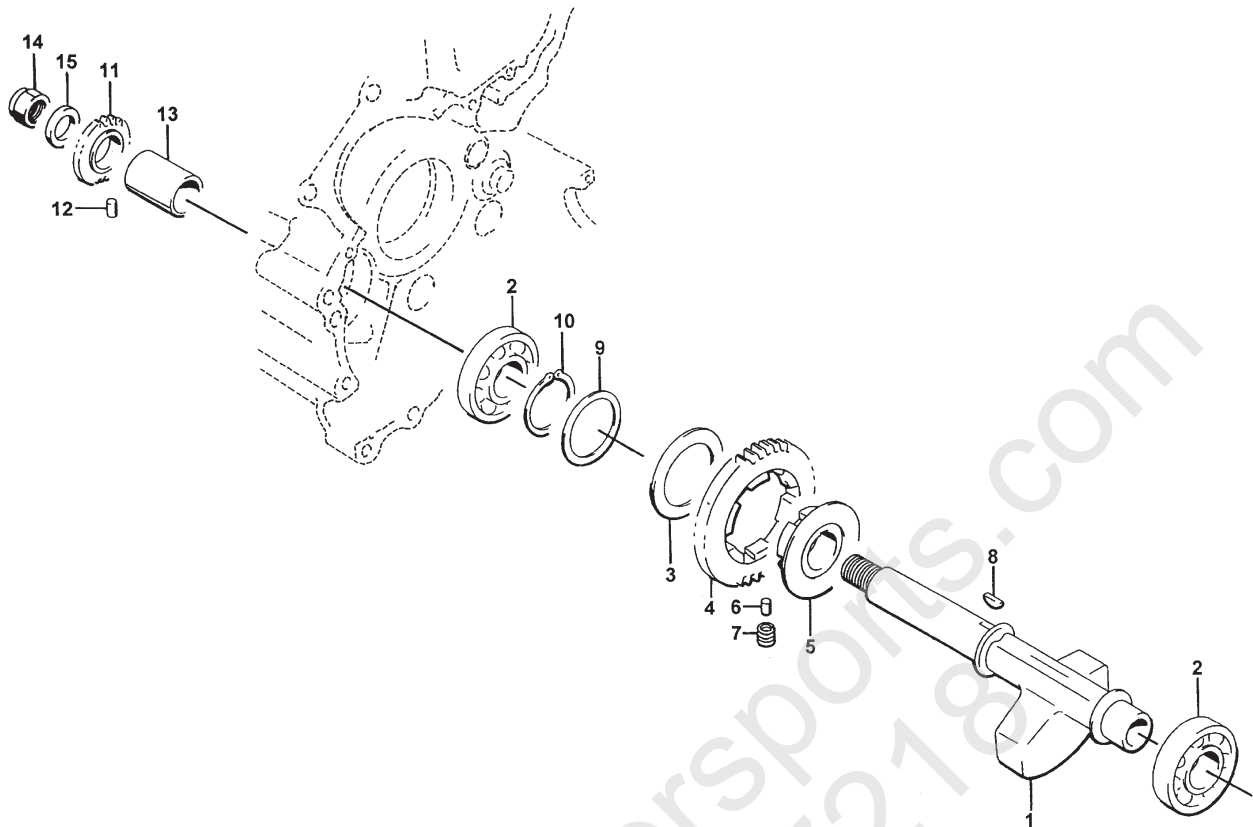
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3402-339</u>	1	Crankshaft - Assembly (inc. 2-9)	17	<u>3402-340</u>	1	Piston
2	<u>3402-341</u>	1	• Rod, Connecting	18	3402-114	1	Ring Set, Piston
3	3402-116	1	• Pin, Crank	3436-011	1	Ring Set (+0.5 mm)	
4	3402-064	1	• Bearing	3436-012	1	Ring Set (+1.0 mm)	
5	3423-030	2	• Washer	19	3402-110	1	Pin
6	<u>3402-342</u>	1	• Crankshaft Set - Right (inc. 8-9)	20	3423-069	2	Circlip
7	<u>3402-343</u>	1	• Crankshaft - Left	21	<u>3402-346</u>	1	Piston Set (OS0.5 mm)
8	*	1	• Gear, Balancer Drive	<u>3402-347</u>	1	Piston Set (OS1.0 mm)	
9	*	1	• Pin	22	3402-051	1	Bearing
10	3402-044	1	Bearing - Right	23	3402-070	1	Seal, Oil
11	3402-058	1	Bearing - Center	24	3402-119	1	Spacer
12	3402-054	1	Bearing - Left	25	3423-063	1	O-Ring
13	3402-120	1	Retainer, Bearing - Right	26	3423-053	1	O-Ring
14	3423-017	2	Screw, Cap	27	<u>3402-348</u>	1	Spacer, Bearing
15	3402-188	1	Retainer, Oil Seal - Left	28	3004-491	1	Nut
16	3423-018	3	Screw, Cap				



STARTER CLUTCH ASSEMBLY

0733-822

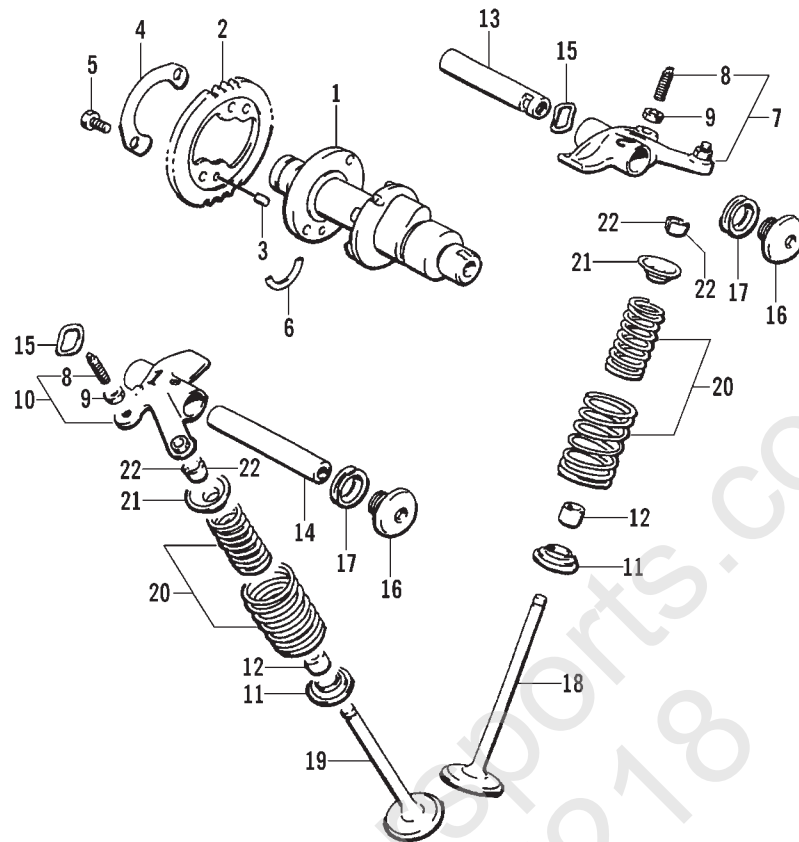
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>3402-344</u>	1	Gear, Starter Idle	5	3423-042	1	Pin
2	<u>3423-331</u>	1	Pin	6	3402-122	1	Clutch, Starter - Set (inc. 7)
3	3423-102	6	Screw, Cap	7	3402-063	1	● Bearing
4	3402-124	1	Gear, Starter Idle	8	3423-104	1	Washer



CRANK BALANCER ASSEMBLY

0732-306

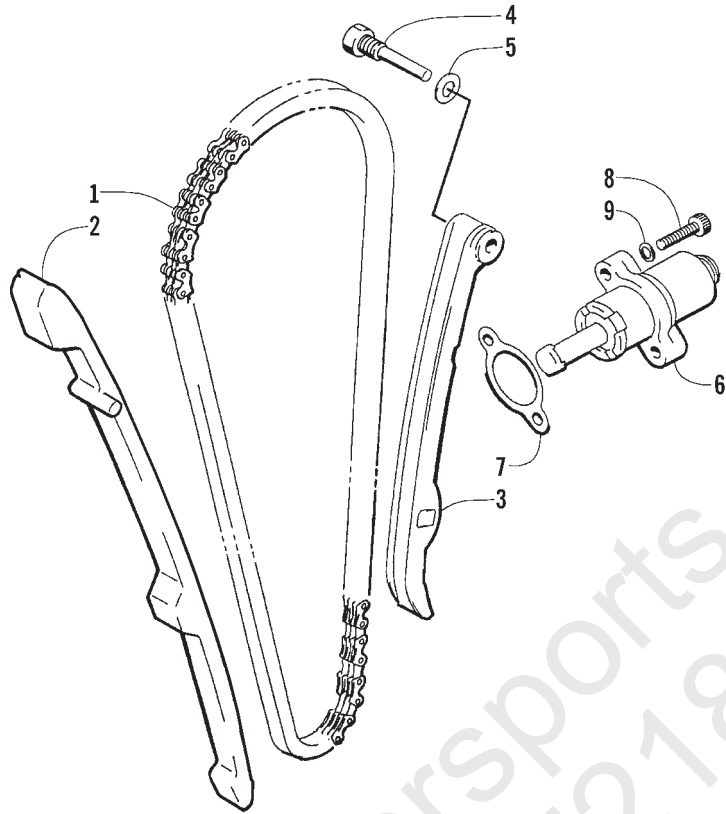
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-345	1	Balancer, Crank	9	3423-107	1	Washer
2	3402-050	2	Bearing	10	3423-200	1	Circlip
3	3423-033	1	Washer	11	3402-150	1	Gear, Oil Pump Drive
4	3402-128	1	Gear, Driven	12	3423-114	1	Pin
5	3402-129	1	Race, Driven Gear Inner	13	3402-151	1	Spacer
6	3423-106	3	Pin	14	3423-025	1	Nut, Lock
7	3402-090	6	Spring	15	3423-029	1	Washer
8	3004-540	1	Key				



CAM SHAFT VALVE ASSEMBLY

0732-307

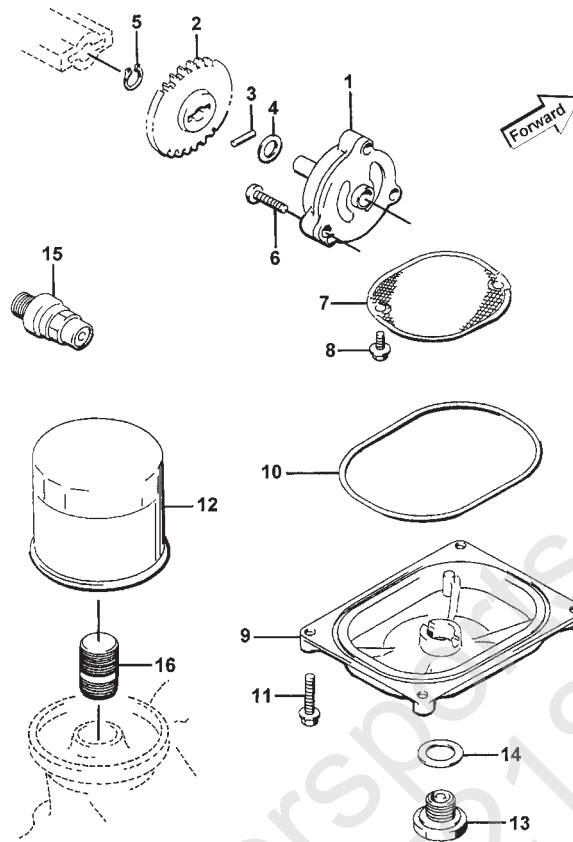
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-027	1	Cam Shaft	12	3402-078	4	Seal, Oil
2	3402-131	1	Sprocket	13	3402-140	1	Shaft, Rocker Arm
3	3423-047	1	Pin	14	3402-141	1	Shaft, Rocker Arm
4	3423-073	1	Washer	15	3423-031	2	Washer
5	3423-013	2	Screw, Cap	16	3402-040	2	Plug, Shaft
6	3423-071	1	C-Ring	17	3402-012	2	Gasket
7	3402-138	1	Arm, Valve Rocker (inc. 8-9)	18	3402-142	2	Valve, Intake
8	3423-075	2	• Screw, Cap	19	3402-143	2	Valve, Exhaust
9	3423-076	2	• Nut	20	3402-144	4	Spring, Valve - Set
10	3402-139	1	Arm, Valve Rocker (inc. 8-9)	21	3402-146	4	Retainer, Spring
11	3402-148	4	Seat, Spring	22	3402-147	8	Cotter, Valve



CAM CHAIN ASSEMBLY

0732-308

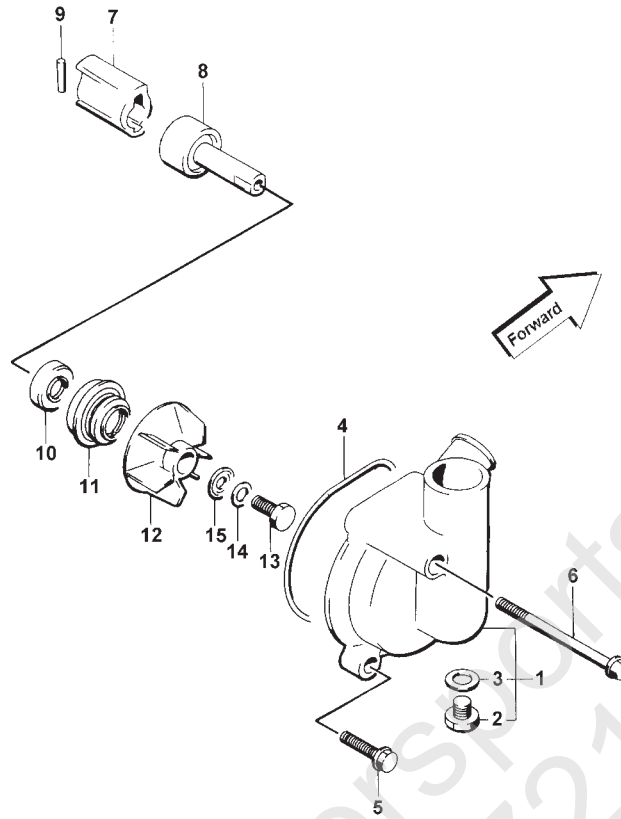
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-133	1	Chain, Cam	6	3402-136	1	Adjuster, Tensioner - Assembly
2	3402-134	1	Guide, Chain	7	3402-137	1	Gasket
3	3402-135	1	Tensioner, Chain	8	3004-475	2	Screw, Cap
4	3423-074	1	Screw, Cap	9	3003-290	2	Gasket
5	3003-188	1	Washer				



OIL FILTER/PUMP ASSEMBLY

0732-310

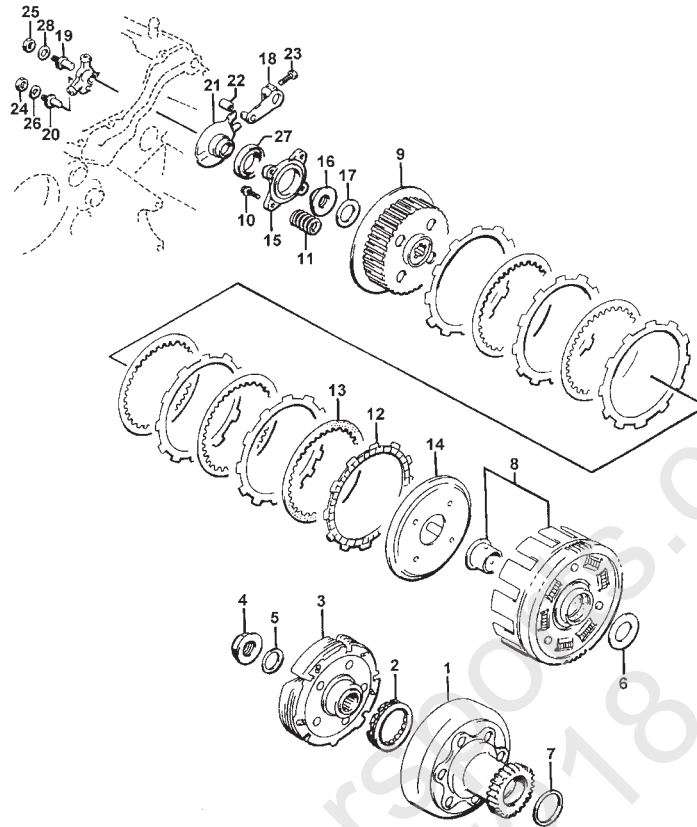
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-153	1	Pump, Engine Oil	9	3402-157	1	Cap, Oil Strainer
2	3402-026	1	Gear, Driven	10	3423-077	1	O-Ring
3	3423-046	1	Pin	11	3004-756	4	Screw, Cap
4	3423-115	1	Washer	12	0436-001	1	Filter, Engine Oil
5	3423-184	1	Circlip	13	3402-036	1	Plug, Drain
6	3423-113	3	Screw, Cap	14	3402-012	1	Gasket
7	3402-156	1	Strainer, Engine Oil	15	3402-154	1	Valve, Oil Relief - Assembly
8	0693-389	2	Screw, Cap	16	3402-158	1	Union, Oil Filter



WATER PUMP ASSEMBLY

0732-311

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3402-159	1	Case, Water Pump (inc. 2-3)	9	3423-046	1	Pin
2	3423-185	1	• Screw, Cap	10	3003-356	1	Seal, Pump Drive
3	3003-188	1	• Gasket	11	3003-466	1	Seal, Mechanical
4	3423-078	1	O-Ring	12	3413-001	1	Impeller
5	3004-507	2	Screw, Cap	13	3003-426	1	Screw, Cap
6	3423-119	1	Screw, Cap	14	3003-431	1	Washer
7	3413-010	1	Joint, Pump Drive	15	3003-432	1	Gasket
8	3413-002	1	Shaft, Water Pump w/Bearing				

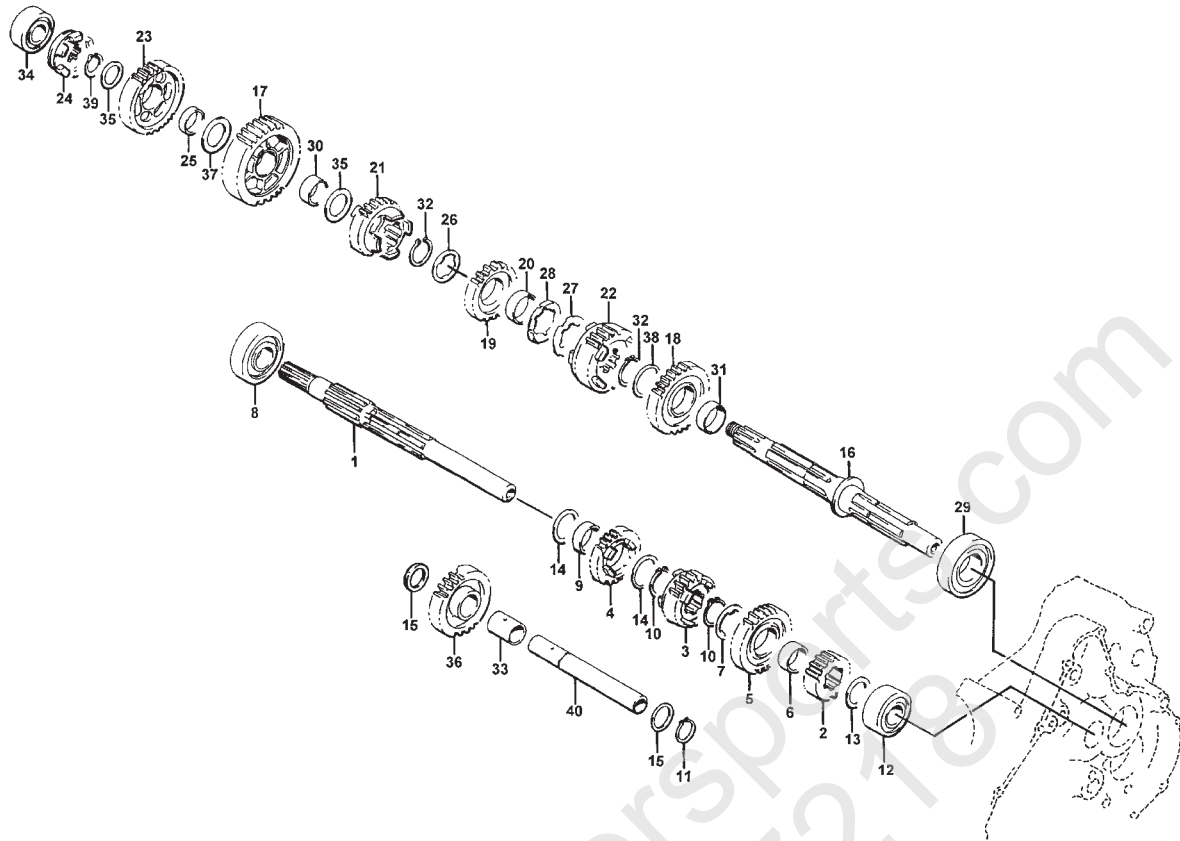


CLUTCH ASSEMBLY

0732-312

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3446-001	1	Housing, Starter Clutch	15	3446-009	1	Plate, Clutch Release
2	3446-003	1	Clutch, Primary Drive One Way	16	3423-080	1	Nut, Clutch Sleeve Hub
3	3446-227	1	Shoe, Starter Clutch	17	3423-032	1	Washer, Sleeve Hub
4	3423-081	1	Nut, Starter Clutch Shoe	18	3446-011	1	Arm, Clutch Release
5	3423-032	1	Washer, Starter Shoe	19	3423-333	1	Bolt, Clutch (No. 1)
6	3423-122	1	Washer, Primary Driven	20	3423-083	2	Bolt, Clutch (No. 2)
7	3423-186	1	Washer, Primary Driven	21	3446-214	1	Guide, Release Roller
8	3446-002	1	Gear, Primary Driven - Assembly	22	3446-013	1	Roller, Clutch Release - Assembly
9	3446-213	1	Hub, Clutch Sleeve	23	3423-125	1	Bolt, Clutch Release Arm
10	3423-330	4	Screw, Cap, Clutch Spring	24	3008-014	1	Nut, Clutch Release (No. 2)
11	3446-005	4	Spring, Clutch	25	3423-022	1	Nut, Clutch Release (No. 1)
12	3446-006	6	Plate, Clutch Drive	26	3423-027	1	Washer, Clutch (No. 2)
13	3446-226	5	Plate, Clutch Driven	27	3402-186	1	Bearing, Clutch
14	3446-008	1	Disk, Clutch Pressure	28	3423-204	1	Washer, Clutch (No. 1)

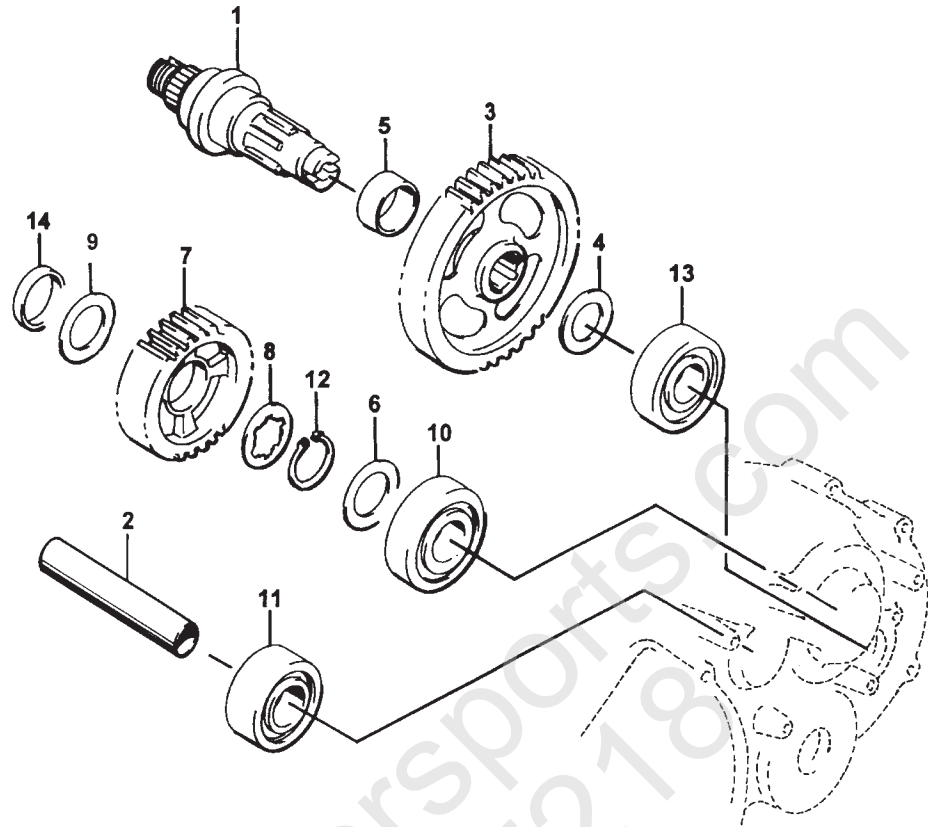
ATV 400 2x4



TRANSMISSION ASSEMBLY

0733-823

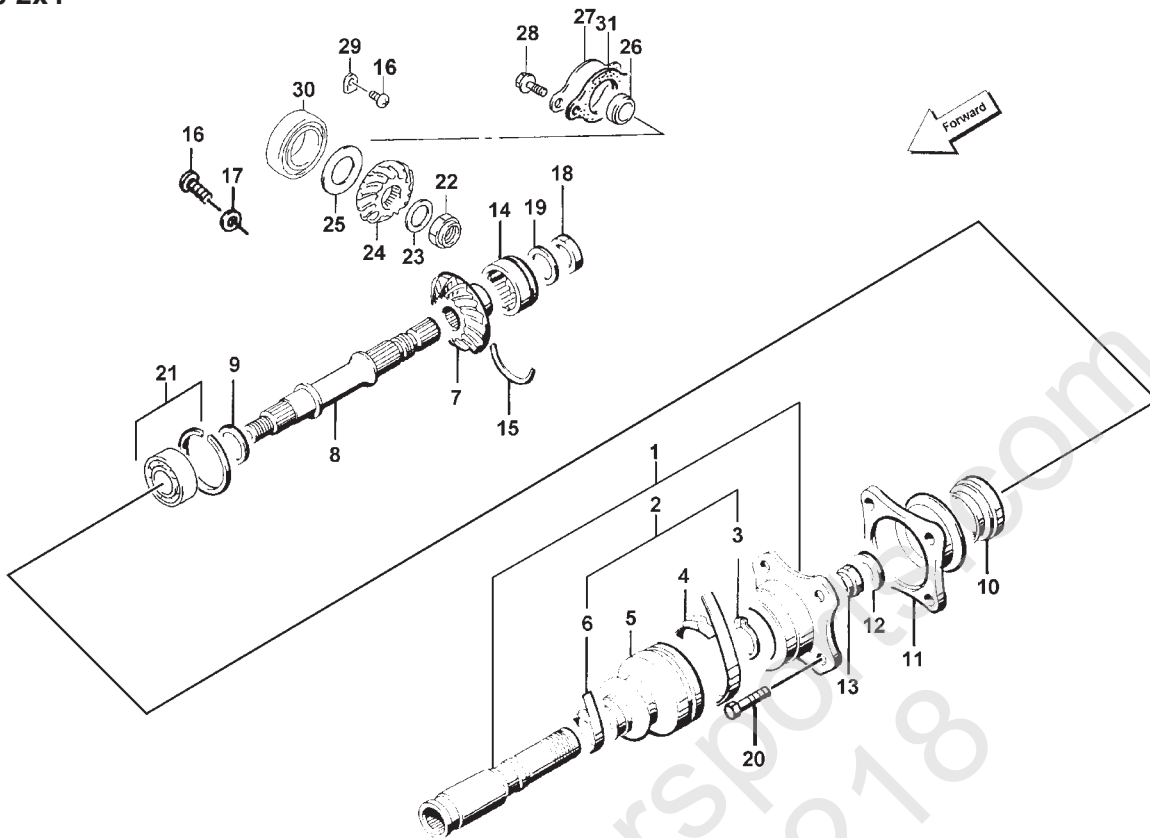
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3446-014	1	Shaft, Counter	21	<u>3446-219</u>	1	Gear, 4th Driven
2	3446-016	1	Gear, 2nd Drive	22	<u>3446-220</u>	1	Gear, 5th Driven
3	<u>3446-215</u>	1	Gear, 3rd Drive	23	<u>3446-229</u>	1	Gear, Reverse Driven
4	3446-018	1	Gear, 4th Drive	24	3446-030	1	Dog, Reverse
5	<u>3446-216</u>	1	Gear, 5th Drive	25	3446-153	1	Bushing, Reverse Driven
6	3446-020	1	Bushing, 5th Drive Gear	26	3423-038	1	Washer, 3rd Driven - Right
7	3423-037	1	Washer, 5th Drive Gear	27	3423-039	1	Washer, 3rd Driven - Left
8	3402-050	1	Bearing, Center Shaft - Right	28	3423-040	1	Washer, 3rd Driven - Left
9	3402-081	1	Bushing, 4th Drive Gear	29	<u>3402-336</u>	1	Bearing, Driveshaft
10	3423-066	2	Circlip, 4th Drive	30	3402-080	1	Bushing, 1st Driven
11	3423-190	1	Circlip, Reverse Idle	31	3402-082	1	Bushing, 2nd Driven
12	3402-179	1	Bearing, Center Shaft	32	3423-188	2	Circlip, 2nd Driven
13	3402-195	1	Shim	33	3402-079	1	Bushing, Reverse Idle
14	3423-187	2	Washer, 4th Drive	34	3003-320	1	Bearing, Driveshaft - Right
15	3423-126	2	Washer, Reverse Idle	35	<u>3402-335</u>	2	Washer, Reverse Driven
16	3446-015	1	Shaft, Drive	36	3446-028	1	Gear, Reverse Idle
17	<u>3446-217</u>	1	Gear, 1st Driven	37	3423-131	1	Washer, 1st Driven - Right
18	3446-022	1	Gear, 2nd Driven	38	3003-605	1	Washer, 2nd Driven
19	<u>3446-218</u>	1	Gear, 3rd Driven	39	3423-189	1	Circlip, Reverse Driven
20	3446-024	1	Bushing, 3rd Driven	40	3446-027	1	Shaft, Reverse Idle



SECONDARY TRANSMISSION ASSEMBLY

0732-936

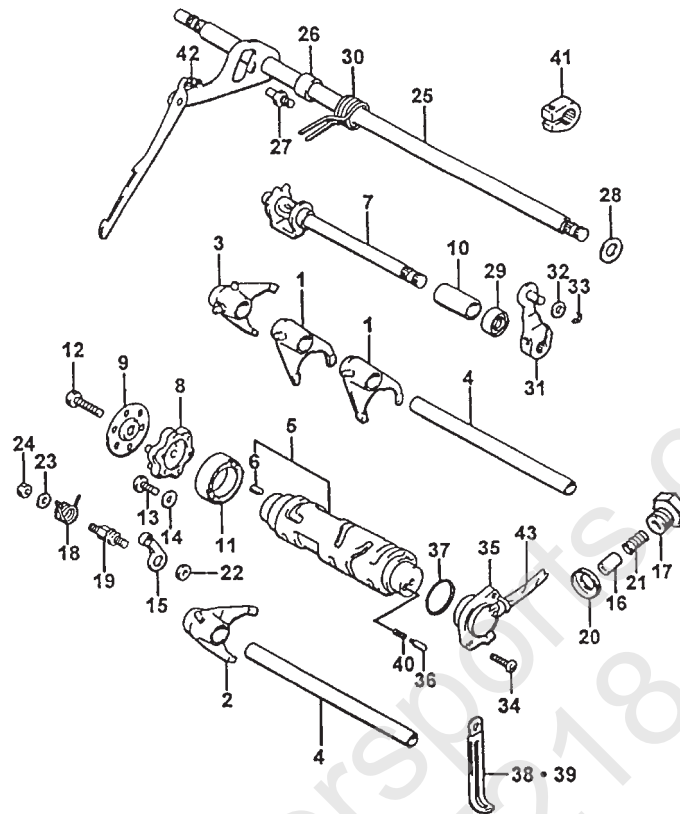
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3446-224	1	Shaft, Output	8	3423-036	1	Washer
2	3446-109	1	Spacer, Idle Gear	9	3423-209	1	Washer
3	3446-072	1	Gear, Driven	10	3402-046	1	Bearing, Driveshaft - Left
4	3423-150	1	Washer	11	3402-047	1	Bearing, Center Shaft - Left
5	3402-015	1	Spacer, Drive	12	3423-066	1	Circlip, (No. 1)
6	3402-194	1	Washer	13	3402-045	1	Bearing Set - Left
7	3446-110	1	Gear, (No. 1)	14	3446-068	1	Spacer



SECONDARY DRIVE ASSEMBLY

0733-824

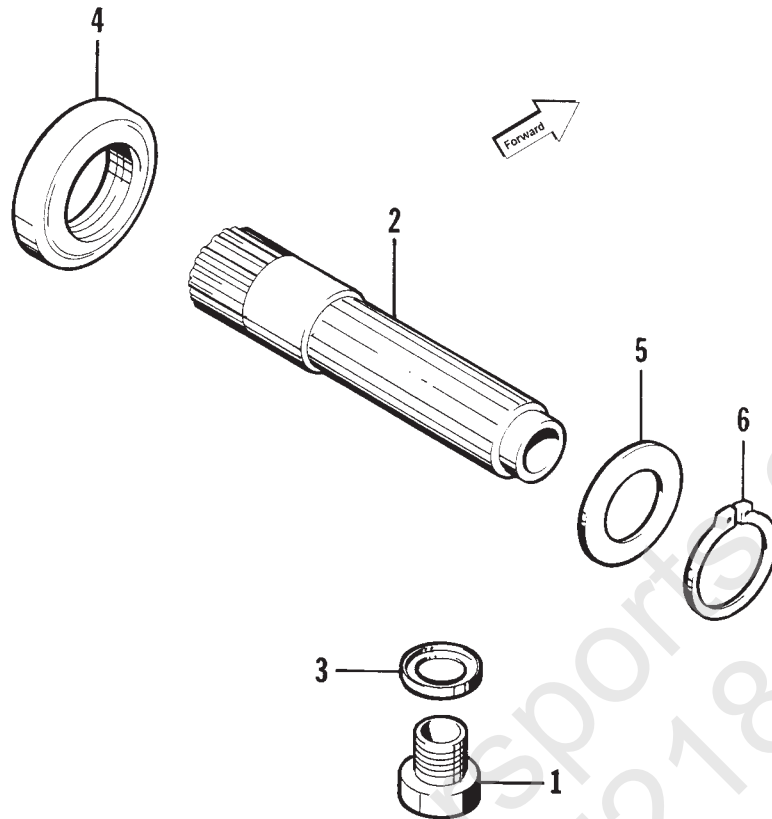
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3435-010	1	Joint Assembly, Rear Output (inc. 2-6)	11	3435-003	1	Flange, Output Joint
2	3435-066	1	•• Boot Set, Joint (inc. 3-6)	12	3423-028	2	Washer, Rear Output Flange
3	3423-210	1	••• Ring, Snap	13	3423-025	1	Nut
4	3423-211	1	••• Clamp	14	3402-062	1	Bearing, Roller
5	3435-067	1	••• Boot	15	3423-072	1	C-Ring
6	3423-212	1	••• Clamp	16	3004-552	4	Screw, Cap
7	3446-222	1	Gear, Secondary Driven Bevel	17	3423-135	2	Retainer
8	3446-037	1	Shaft - Rear	18	3423-136	1	Nut, Secondary Driven Gear
9	3402-017	1	Shim, 25 x 34 x .6 mm	19	3423-137	1	Washer
	3402-018	1	Shim, 25 x 34 x .65 mm	20	8408-820	4	Screw, Cap
	3402-019	1	Shim, 25 x 34 x .700 mm	21	3402-067	1	Bearing, Secondary Driven Shaft
	3402-020	1	Shim, 25 x 34 x .75 mm	22	3423-023	1	Nut
	3402-021	1	Shim, 25 x 34 x .80 mm	23	3423-032	1	Washer
	3402-022	1	Shim, 25 x 34 x .85 mm	24	3446-221	1	Gear, Secondary Drive Bevel
	3402-023	1	Shim, 25 x 34 x .90 mm	25	3446-035	1	Shim Set
	3402-024	1	Shim, 25 x 34 x .95 mm	26	3402-255	1	Plug, Transfer Cover Hole
	3402-025	1	Shim, 25 x 34 x 1 mm	27	3446-153	1	Retainer, Transfer Cover Plug
	3402-028	1	Shim, 25 x 34 x 1.05 mm	28	3423-169	2	Screw, Cap
	3402-029	1	Shim, 25 x 34 x 1.10 mm	29	3446-031	2	Retainer, Secondary Driveshaft Bearing
	3402-030	1	Shim, 25 x 34 x 1.15 mm	30	3402-180	1	Bearing, Sub Transmission
	3402-031	1	Shim, 25 x 34 x 1.20 mm	31	3446-231	1	Gasket, Retainer
10	3402-072	2	Seal, Oil				



GEAR SHIFTING ASSEMBLY

0732-316

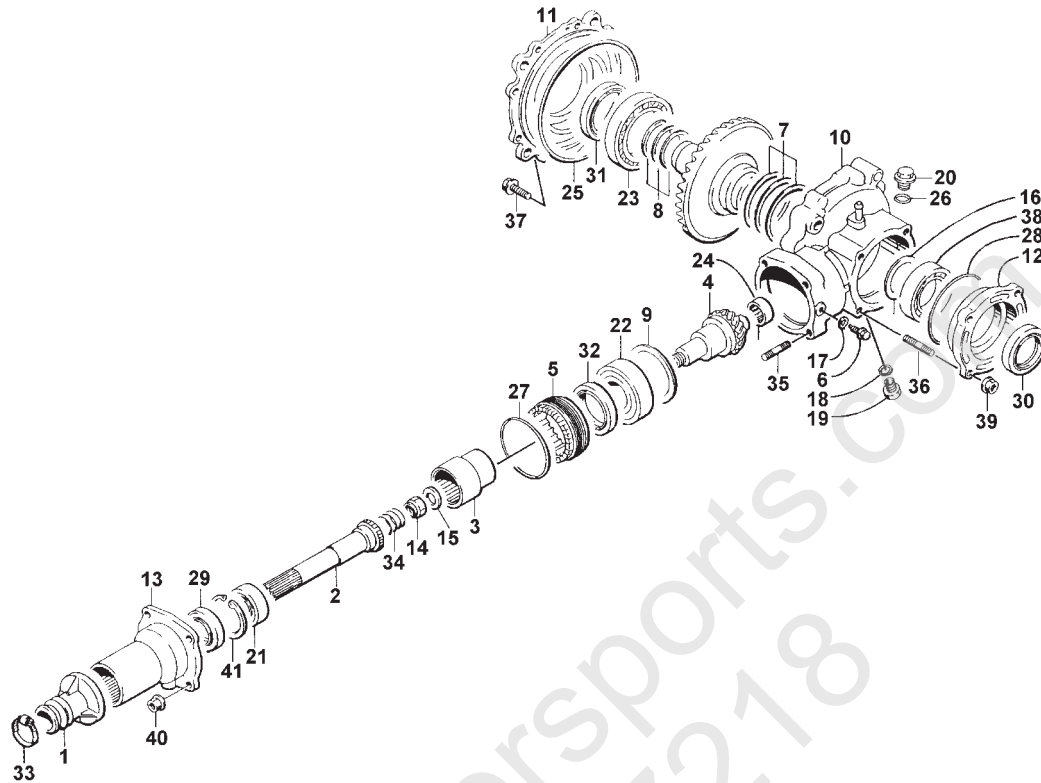
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3446-038	2	Fork, (No. 2)	23	3423-142	1	Washer, Cam Stopper Arm
2	3446-039	1	Fork, (No. 3)	24	3004-488	1	Nut, Cam Stopper Arm Support
3	3446-040	1	Fork, Reverse	25	3446-223	1	Shaft, Gear Shift (inc. 42)
4	3446-052	2	Shaft, Gear Shift Fork	26	3446-054	1	Spacer, Gear Shift Shaft
5	3446-041	1	Cam, Gear Shift (inc. 6)	27	3446-056	1	Stopper, Gear Shift Arm
6	3423-114	1	● Pin, Gear Shift	28	3402-068	1	Seal, Gear Shift Shaft Oil
7	3446-042	1	Cam, Reverse Shift	29	3402-076	1	Seal, Reverse Shift Oil
8	3446-049	1	Plate, Gear Shift Cam	30	3402-094	1	Spring, Gear Shift Return
9	3446-050	1	Guide, Gear Shift Cam Plate	31	3446-055	1	Arm, Reverse Gear Shift
10	3402-014	1	Spacer, Reverse Shift Cam	32	3423-204	1	Washer, Gear Shift Cable Arm
11	3402-051	1	Bearing, Gear Shift Cam	33	3423-168	1	E Ring, Gear Shift Cable Arm
12	3423-125	1	Bolt, Clutch Release Arm	34	3423-166	2	Screw, Cap
13	3004-552	2	Screw, Cam Bearing Retainer	35	3430-015	1	Base Assembly
14	3423-135	2	Retainer, Bearing	36	3423-044	1	Contact, Neutral
15	3446-043	1	Stopper, Gear Shift Cam	37	3423-059	1	O-Ring, Neutral
16	3446-117	1	Stopper, Reverse Shift Cam	38	3004-787	1	Clamp
17	3446-046	1	Plug, Oil	39	3002-964	1	Clamp
18	3446-047	1	Spring, Shift Cam Stopper Arm	40	3402-087	1	Spring
19	3446-048	1	Support, Shift Cam Stopper	41	3402-008	1	Boss, Gear Shift
20	3402-012	1	Gasket, Cam Stopper Housing	42	3402-093	1	Spring, Gear Shift
21	3402-088	1	Spring, Reverse Cam Stopper	43	0706-990	AR	Tape, Foil
22	3423-141	1	Washer, Gear Shift Cam				



SHIFTER ASSEMBLY

0732-938

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3446-046	1	Plug, Oil	4	3402-071	1	Seal, Oil
2	3446-225	1	Shaft, Shift	5	3005-167	1	Washer, Shaft - Left
3	3402-012	1	Gasket, Oil Plug	6	3423-193	1	Circlip, Shaft - Left

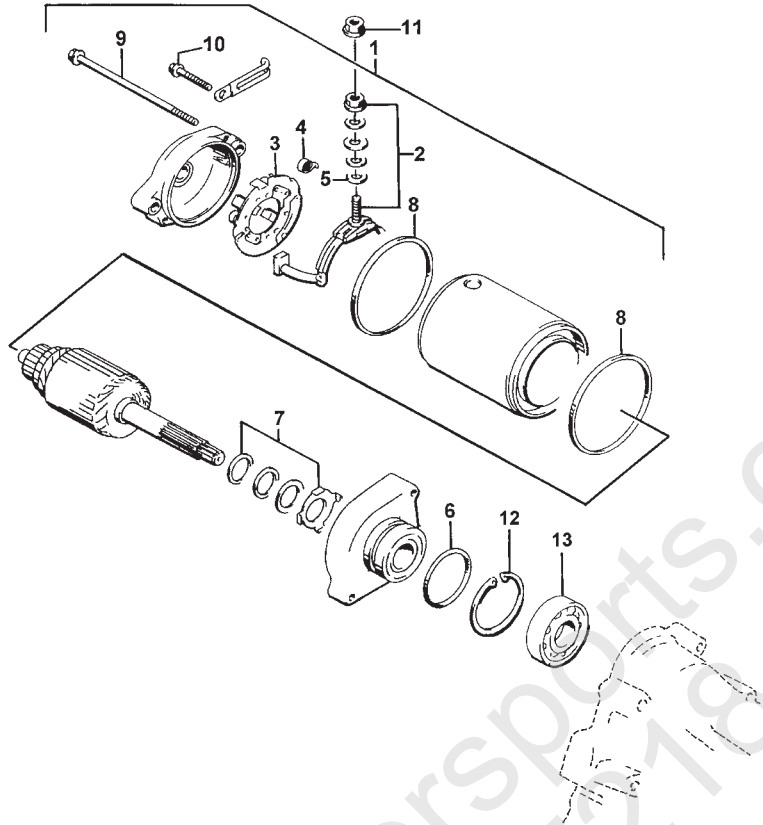


REAR BEVEL GEAR ASSEMBLY

(Complete Assembly p/n 3402-006)

0732-319

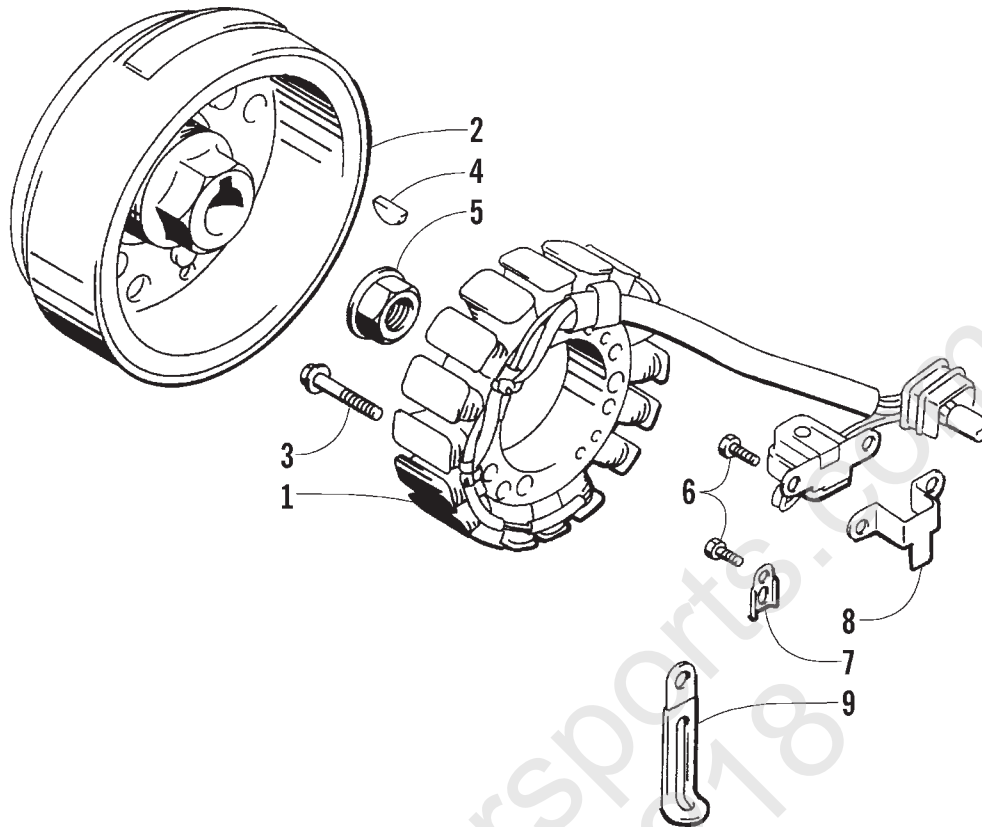
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3435-051	1	Boot, Final Drive	22	3402-056	1	Bearing
2	3435-081	1	Shaft, Rear Final	23	3402-059	1	Bearing - Right
3	3435-082	1	Coupling, Rear	24	3402-061	1	Bearing, Final Drive Pilot
4	3435-083	1	Gear Set	25	3423-173	1	O-Ring, Bearing Case - Right
5	3435-015	1	Stopper, Rear Final	26	3423-057	1	O-Ring, Gear Oil Filler
6	3435-016	1	Pin, Bearing Stopper	27	3423-065	1	O-Ring, Final Bearing Stopper
7	3435-019	1	Shim Set	28	3003-335	1	O-Ring, Bearing Case - Left
8	3435-020	1	Shim Set	29	3435-048	1	Seal, Final Driven
9	3435-065	1	Shim Set	30	3402-073	1	Seal, Oil
10	3435-084	1	Case	31	3402-074	1	Seal, Oil
11	3435-026	1	Case - Right	32	3402-075	1	Seal, Oil
12	3435-027	1	Case - Left	33	3004-786	1	Clamp - Right
13	3435-028	1	Housing	34	3402-092	1	Spring
14	3423-025	1	Nut, Rear Drive Pinion	35	3004-279	4	Stud, Bolt
15	3423-029	1	Washer, Drive Nut	36	3004-421	2	Stud, Bolt - Left
16	3423-171	1	Washer - Left	37	3423-175	9	Bolt, Bearing - Right
17	3003-290	1	Gasket, Bearing Stopper Pin	38	3402-187	1	Bearing - Left
18	3402-012	1	Gasket, Oil Drain Plug	39	3004-326	2	Nut
19	3402-036	1	Plug, Oil Drain	40	3423-167	4	Nut, Rear Final Housing
20	3402-039	1	Plug, Gear Oil Filler	41	3423-194	1	Circlip Set
21	3402-052	1	Bearing				



STARTER MOTOR ASSEMBLY

0732-320

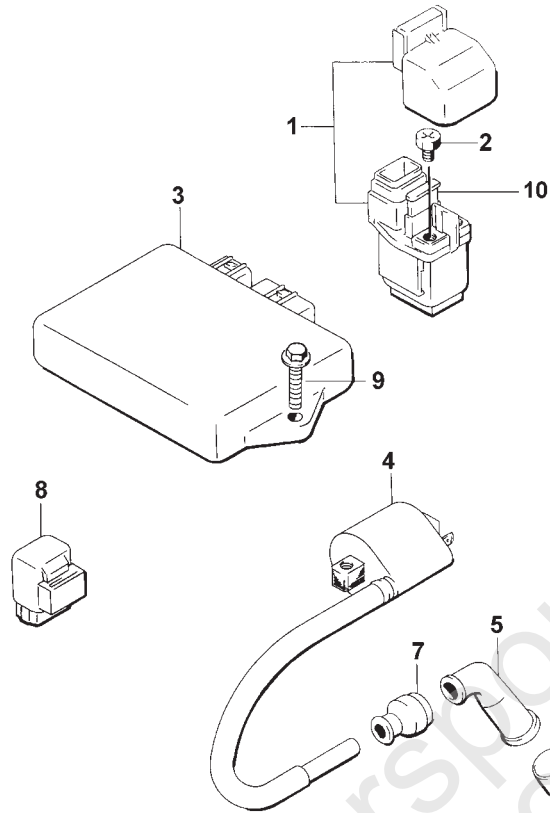
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3545-012	1	Motor, Starter Assembly (inc. 2-9)	8	3008-553	2	• O-Ring
2	3008-094	1	• Terminal Set, Brush	9	3423-085	2	• Screw, Cap
3	3008-095	1	• Holder Set, Brush	10	3423-162	2	Screw, Cap
4	3008-096	4	• Spring, Brush	11	3423-195	1	Nut
5	3008-164	1	• O-Ring	12	3423-201	1	Circlip
6	3423-084	1	• O-Ring	13	3402-043	1	Bearing, Pinion Shaft
7	3436-001	1	• Washer Set				



MAGNETO ASSEMBLY

0732-321

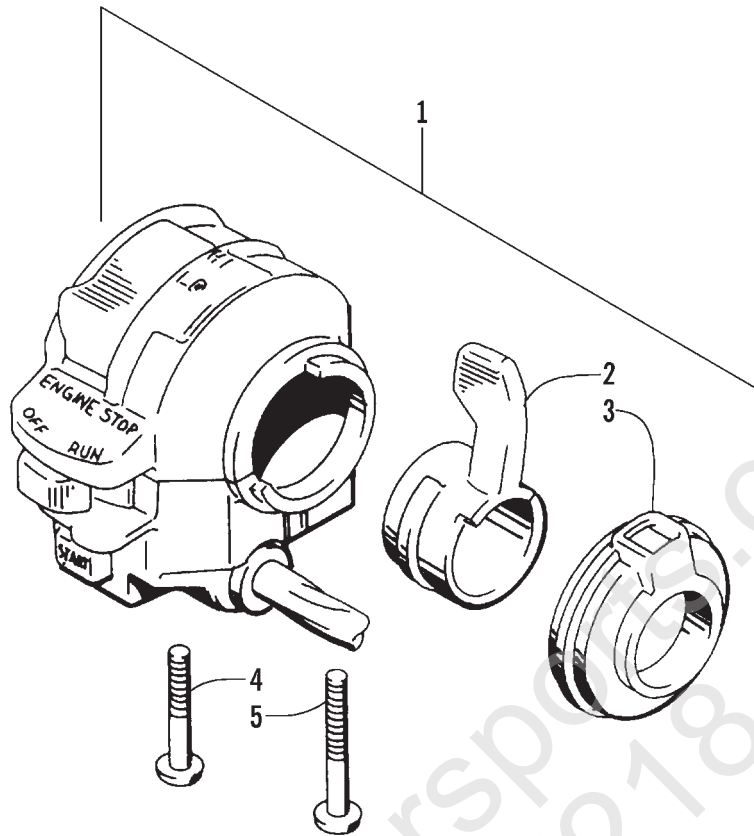
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3430-011	1	Stator Assembly	6	3423-005	3	Screw, Cap
2	3430-012	1	Rotor	7	3430-005	1	Clamp, Magneto (No. 1)
3	3423-162	3	Bolt, Magneto	8	3430-006	1	Clamp, Magneto (No. 2)
4	0691-785	1	Key, Magneto	9	3002-964	1	Clamp, Magneto (No. 3)
5	3423-086	1	Nut, Magneto				



ELECTRICAL COMPONENTS ASSEMBLY

0732-322

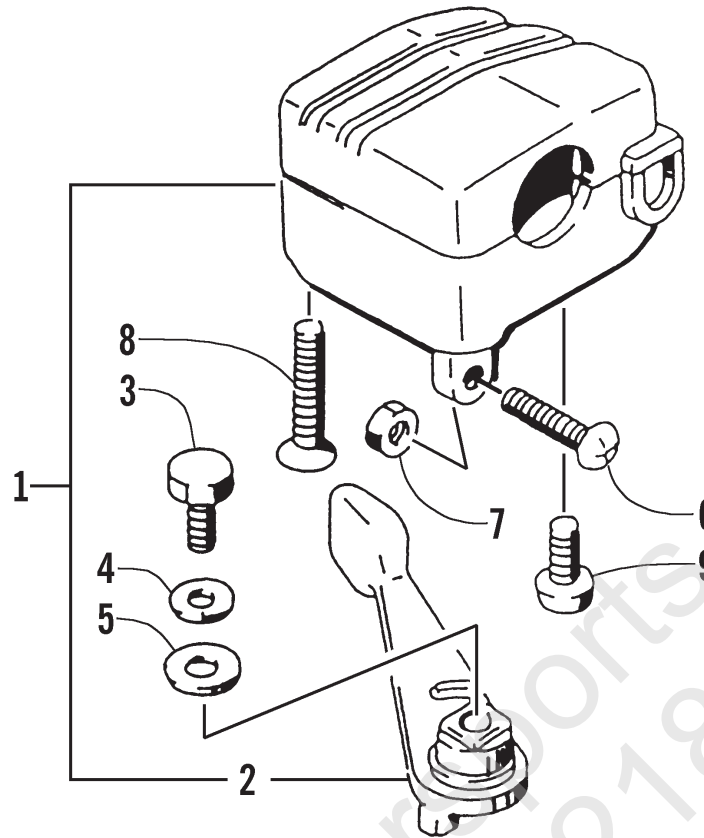
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3530-001	1	Relay, Starter Motor - Assembly	6	3430-008	1	Seal, Spark Plug
2	3423-020	2	Screw, Cap	7	3430-009	1	Seal, High Tension Cord
3	3430-014	1	CDI Unit	8	3530-008	1	Relay, Neutral Start - Assembly
4	3530-004	1	Coil, Ignition - Assembly	9	8476-616	2	Screw, Cap
5	3430-007	1	Cap, Spark Plug	10	0630-098	1	Fuse, 30 Amp



CONTROL SWITCH HOUSING ASSEMBLY

0732-323

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3509-001	1	Switch, Handle - Assembly (inc. 2-5)	4	3423-196	1	• Screw, Cap
2	3409-009	1	• Lever, Choke	5	3423-197	1	• Screw, Cap
3	3409-010	1	• Cover, Choke				



THROTTLE CASE ASSEMBLY

0732-324

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3509-002	1	Case, Throttle - Assembly (inc. 2-9)	6	3423-014	1	• Screw, Cap
2	3409-001	1	• Lever	7	3423-327	1	• Nut
3	3004-533	1	• Screw, Cap	8	3423-199	2	• Screw, Cap
4	3004-447	1	• Washer, Lock	9	3004-638	1	• Screw, Cap
5	3003-030	1	• Washer				

Related Items

Model No. 98A2E-AP

0436-016	Accessory Plug Kit	2255-804	Microfiche, Parts
0470-322	Air Filter	0436-121	Mount, Gun Scabbard
0436-086	Battery, Heavy Duty	0436-051	Mounting Bracket, Portable Lights
0402-096	Brake Pads, Hyd	0436-117	Mounting Plate, Winch
0402-210	Brake Pads, Mech	0436-015	Mud Flap Kit –Rear
0409-005	Bulb, Headlight	0436-001	Oil Filter
0109-460	Bulb, Stop/Taillight	0436-039	Portable Light, Work
0436-043	Cargo Box	0436-040	Portable Light, Spot
0436-139	Cargo Trailer	0436-136	Recoil Starter Kit
0436-119	Cleaner, Spray and Rinse	0436-014	Safety Flag
0436-010	Cover, Black and Green	0217-711	Spark Plug NGK CR8EK
0436-011	Cover, Camo	0217-708	Spark Plug NGK CR7E
0436-125	Cover, Gray	0217-705	Spark Plug NGK CR8E
0436-138	Decal Kit - French (2x4)	0436-135	Speedometer Kit
0436-005	Engine Oil, 10W-40	0436-102	Tie Down, Ratchet Style –Orange
0436-035	Engine Block Heater	0436-101	Tie Down, Ratchet Style –Black
0436-076	Fender Flare Kit –Front (2x4)	0436-032	Tie Down, Black
0436-077	Fender Flare Kit –Rear (2x4)	0436-031	Tie Down, Green
3402-107	Gasket Set	0436-042	Tire Repair, Deluxe
0436-007	Gear Lube, 80W-90	0436-041	Tire Repair, Standard
0436-023	Gun Scabbard	0436-045	Tire Sealant
0436-049	Handlebar Heater Kit	0402-154	Tires, Deep Lug 471-AT25x8-12
0436-122	Lunch Pack, Black	0402-155	Tires, Deep Lug 471-AT25x10-12
0436-141	Lunch Pack, Camo	0436-034	Tool Holder
2255-812	Manual, Service	0436-082	Tool Box
2255-890	Manual, Illustrated Parts	0436-145	Winch Kit
2255-814	Manual, Operator's	0436-068	Winch Accessories Kit

